HEINZMANN®
Digital Electronic Speed Governors

Basic Systems

PRIAMOS I

DC 16.1-03
DC 30.1-03
DC 40.1-03
Read this entire manual and all other publications appertaining to the work to be performed before installing, operating or servicing your equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions may result in personal injury and/or damage to property.

HEINZMANN will refuse all liability for injury or damage which results from not following instructions.

Please note before commissioning the installation:

Before starting to install any equipment, the installation must have been switched dead!

Be sure to use cable shieldings and power supply connections meeting the requirements of the *European Directive concerning EMI*.

Check the functionality of the existing protection and monitoring systems.

To prevent damages to the equipment and personal injuries, it is imperative that the following monitoring and protection systems have been installed:

- Overspeed protection acting independently of the speed governor
- Overtemperature protection

HEINZMANN will refuse all liability for damage which results from missing or insufficiently working overspeed protection.

**Generator installation will in addition require:**

- Overcurrent protection
- Protection against faulty synchronization due to excessive frequency, voltage or phase differences
- Reverse power protection

**Overspeeding can be caused by:**

- Failure of the voltage supply
- Failure of the actuator, the control unit or of any accessory device
- Sluggish and blocking linkage
**Electronically controlled injection (MVC) will in addition require to observe the following:**

With Common Rail systems a separate mechanical flow limiter must be provided for each injector pipe.

With Pump-Pipe-Nozzle (PPN) and Pump Nozzle (PNE) systems fuel release may be enabled only by the movement of control piston of the solenoid valve. This is to inhibit fuel from being delivered to the injection nozzle in case of seizure of the control piston.

---

**Warning**

The examples, data and any other information in this manual are intended exclusively as instruction aids and should not be used in any particular application without independent testing and verification by the person making the application.

---

**Warning**

Independent testing and verification are especially important in any application in which malfunction might result in personal injury or damage to property.

---

**Danger**

HEINZMANN make no warranties, express or implied, that the examples, data, or other information in this volume are free of error, that they are consistent with industry standards, or that they will meet the requirements for any particular application.

---

HEINZMANN expressly disclaim the implied warranties of merchantability and of fitness for any particular purpose, even if HEINZMANN have been advised of a particular purpose and even if a particular purpose is indicated in the manual.

---

HEINZMANN also disclaim all liability for direct, indirect, incidental or consequential damages that result from any use of the examples, data, or other information contained in this manual.

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HEINZMANN make no warranties for the conception and engineering of the technical installation as a whole. This is the responsibility of the user and of his planning staff and specialists. It is also their responsibility to verify whether the performance features of our devices will meet the intended purposes. The user is also responsible for correct commissioning of the total installation.
# Contents

<table>
<thead>
<tr>
<th>Section</th>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>1</strong></td>
<td>Safety Instructions and Related Symbols</td>
<td>1</td>
</tr>
<tr>
<td>1.1</td>
<td>Basic Safety Measures for Normal Operation</td>
<td>2</td>
</tr>
<tr>
<td>1.2</td>
<td>Basic Safety Measures for Servicing and Maintenance</td>
<td>2</td>
</tr>
<tr>
<td>1.3</td>
<td>Before Putting an Installation into Service after Maintenance and Repair Works</td>
<td>3</td>
</tr>
<tr>
<td><strong>2</strong></td>
<td>General Remarks</td>
<td>4</td>
</tr>
<tr>
<td><strong>3</strong></td>
<td>Mode of Operation</td>
<td>7</td>
</tr>
<tr>
<td><strong>4</strong></td>
<td>Block Diagram of the Digital Governor DG 16.1 - 03 up to DG 40.1 - 03</td>
<td>8</td>
</tr>
<tr>
<td><strong>5</strong></td>
<td>Sensors</td>
<td>9</td>
</tr>
<tr>
<td>5.1</td>
<td>Overview</td>
<td>9</td>
</tr>
<tr>
<td>5.2</td>
<td>Magnetic Pickup IA</td>
<td>10</td>
</tr>
<tr>
<td>5.2.1</td>
<td>Technical Datas</td>
<td>10</td>
</tr>
<tr>
<td>5.2.2</td>
<td>Installation</td>
<td>10</td>
</tr>
<tr>
<td>5.2.3</td>
<td>Tooth Profile</td>
<td>11</td>
</tr>
<tr>
<td>5.2.4</td>
<td>Clearance for IA 02 - 76 up to IA 13 - 102</td>
<td>11</td>
</tr>
<tr>
<td>5.2.5</td>
<td>Clearance for IA 22 - 76 and IA 23 - 102</td>
<td>11</td>
</tr>
<tr>
<td>5.2.6</td>
<td>Mounting Measurements</td>
<td>12</td>
</tr>
<tr>
<td>5.2.7</td>
<td>Redundant Speed Signal</td>
<td>12</td>
</tr>
<tr>
<td>5.3</td>
<td>Cooling Medium Temperature Sensor TS 01 - 28 - PT 1000</td>
<td>13</td>
</tr>
<tr>
<td>5.4</td>
<td>Pressure Sensors</td>
<td>14</td>
</tr>
<tr>
<td>5.4.1</td>
<td>Oil Pressure Sensor</td>
<td>14</td>
</tr>
<tr>
<td>5.4.2</td>
<td>Boost Pressure Sensors</td>
<td>15</td>
</tr>
<tr>
<td>5.4.2.1</td>
<td>Boost Pressure Sensor with Plug</td>
<td>15</td>
</tr>
<tr>
<td>5.4.2.2</td>
<td>Boost Pressure Sensor with Housing and Terminal Strip</td>
<td>16</td>
</tr>
<tr>
<td><strong>6</strong></td>
<td>Speed Setpoint Adjusters</td>
<td>17</td>
</tr>
<tr>
<td>6.1</td>
<td>Setpoint Potentiometer SW 01 - 1 - b (1 turn)</td>
<td>17</td>
</tr>
<tr>
<td>6.2</td>
<td>Setpoint Potentiometer SW 02 - 10 - b (10-turn)</td>
<td>17</td>
</tr>
<tr>
<td>6.3</td>
<td>Setpoint Value Adjustment by Current Signal</td>
<td>18</td>
</tr>
<tr>
<td>6.4</td>
<td>Digital Presetting of Setpoint Values</td>
<td>18</td>
</tr>
<tr>
<td>6.5</td>
<td>Setpoint Value Adjustment by Pedal</td>
<td>18</td>
</tr>
<tr>
<td>6.6</td>
<td>Pneumatic Setpoint Adjusters</td>
<td>18</td>
</tr>
<tr>
<td><strong>7</strong></td>
<td>Control Unit DC 16.1 - 03 up to DC 40.1 - 03</td>
<td>19</td>
</tr>
<tr>
<td>7.1</td>
<td>Specification</td>
<td>19</td>
</tr>
<tr>
<td>7.2</td>
<td>Measurements</td>
<td>20</td>
</tr>
</tbody>
</table>
8 Actuators .............................................................................................................................. 21
  8.1 Design and Mode of Operation ..................................................................................... 21
  8.2 Installation ..................................................................................................................... 22
  8.3 Specification .................................................................................................................. 23
  8.4 Measurements .............................................................................................................. 25

9 Regulating Linkage ............................................................................................................. 26
  9.1 Length of Lever Arm ..................................................................................................... 26
  9.2 Order Specification for Lever Arm ............................................................................... 26
  9.3 Connecting Linkage ..................................................................................................... 26
  9.4 Linkage Adjustment for Diesel Engines ...................................................................... 27
  9.5 Linkage Adjustment for Carburettor Engines ............................................................. 28

10 Electric Connection ......................................................................................................... 29
  10.1 Connection of Shielding ............................................................................................ 29
  10.2 Connection of Power Supply ...................................................................................... 30
  10.3 Example of Connection for Generator Set with digital Accessories ....................... 32
  10.4 Example of Connection for Generator Set with analogue Accessories .................... 33
  10.5 Example of Connection for Vehicle Operation .......................................................... 34
  10.6 Example of Connection for Locomotive Operation with 16 Notches ....................... 35
  10.7 Example of Connection for Locomotive Operation with Speed Setpoint via Current Signal .......................................................... 36
  10.8 Example of Connection for Marine Operation with Master/Slave ............................ 37
  10.9 Example of Connection for Marine Operation in single Operation ....................... 38

11 Harness ............................................................................................................................ 39
  11.1 Cable Lenghts ............................................................................................................. 39
  11.2 Plug Designations ...................................................................................................... 40

12 Programming Possibilities .............................................................................................. 41
  12.1 Programming by the Manufacturer ............................................................................ 41
  12.2 Programming with the Hand- Held Programmer ......................................................... 41
  12.3 Programming by PC .................................................................................................. 41
  12.4 Programming with User Masks ................................................................................ 41
  12.5 Transferring Data Sets .............................................................................................. 41
  12.6 Assembly Line End Programming ............................................................................ 42

13 Starting the Engine - Brief Instructions ........................................................................... 43

14 Ordering Specifications ................................................................................................... 44
  14.1 General ....................................................................................................................... 44
  14.2 Cable Length .............................................................................................................. 44

15 Figure List ......................................................................................................................... 47
16 Order Specifications for Manuals.................................................................................... 48
1 Safety Instructions and Related Symbols

This publication offers wherever necessary practical safety instructions to indicate inevitable residual risks when operating the engine. These residual risks imply dangers to

- persons
- product and engine
- environment.

The symbols used in this publication are in the first place intended to direct your attention to the safety instructions!

- **Warning**
  - This symbol is to indicate that there may exist dangers to the engine, to the material and to the environment.

- **Danger**
  - This symbol is to indicate that there may exist dangers to persons. (Danger to life, personal injury))

- **Danger! High Voltage**
  - This symbol is to indicate that there exist particular danger due to electrical high tension. (Mortal danger).

- **Note**
  - This symbol does not refer to any safety instructions but offers important notes for better understanding the functions that are being discussed. They should by all means be observed and practiced. The respective text is printed in italics.

The primary issue of these safety instructions is to prevent personal injuries!

Whenever some safety instruction is preceded by a warning triangle labelled “Danger” this is to indicate that it is not possible to definitely exclude the presence of danger to persons, engine, material and/or environment.

If, however, some safety instruction is preceded by the warning triangle labelled “Caution” this will indicate that danger of life or personal injury is not involved.

The symbols used in the text do not supersede the safety instructions. So please do not skip the respective texts but read them thoroughly!
In this publication the Table of Contents is preceded by diverse instructions that among other things serve to ensure safety of operation. It is absolutely imperative that these hints be read and understood before commissioning or servicing the installation.

1.1 Basic Safety Measures for Normal Operation

- The installation may be operated only by authorized persons who have been duly trained and who are fully acquainted with the operating instructions so that they are capable of working in accordance with them.

- Before turning the installation on please verify and make sure that
  - only authorized persons are present within the working range of the engine;
  - nobody will be in danger of suffering injuries by starting the engine.

- Before starting the engine always check the installation for visible damages and make sure it is not put into operation unless it is in perfect condition. On detecting any faults please inform your superior immediately!

- Before starting the engine remove any unnecessary material and/or objects from the working range of the installation/engine.

- Before starting the engine check and make sure that all safety devices are working properly!

1.2 Basic Safety Measures for Servicing and Maintenance

- Before performing any maintenance or repair work make sure the working area of the engine has been closed to unauthorized persons. Put on a sign warning that maintenance or repair work is being done.

- Before performing any maintenance or repair work switch off the master switch of the power supply and secure it by a padlock! The key must be kept by the person performing the maintenance and repair works.

- Before performing any maintenance and repair work make sure that all parts of engine to be touched have cooled down to ambient temperature and are dead!

- Refasten loose connections!

- Replace at once any damaged lines and/or cables!

- Keep the cabinet always closed. Access should be permitted only to authorized persons having a key or tools.
• Never use a water hose to clean cabinets or other casings of electric equipment!

1.3 Before Putting an Installation into Service after Maintenance and Repair Works

• Check on all slackened screw connections to have been tightened again!
• Make sure the control linkage has been reattached and all cables have been reconnected.
• Make sure all safety devices of the installation are in perfect order and are working properly!
2 General Remarks

HEINZMANN digital governors with control units DC 16.1-03 up to DC 40.01-03 constitute speed governors offering a wide range of functions.

In addition to speed regulation, the following functions are available:

a) Starting Fuel Flow Adjustment

When setting starting fuel flow, starting minimum fuel flow or starting maximum fuel flow are available as alternatives. If necessary, both can be dependent on temperature. Furthermore, variable starting fuel flow can be provided, by which starting fuel flow is increased automatically during start-up.

b) Speed Ramp

For applications in which speed is not supposed to respond as fast as possible to changes of setpoint values (e.g., locomotive operation), a speed ramp is available which according to requirements may be programmed separately for increasing or decreasing speed.

c) Fixed Fuel Limitation

For the stop-position and the maximum fuelling position "electric catches" can be provided. This will prevent the governor's thrust from affecting the terminal stops of the injection pump, etc.

d) Speed Dependent Fuel Limitation

For variable speed governors, there is provided an option of programming speed dependent limit curves. Thus, for any speed, torque can be reduced as is permissible for the engine or desired by the user.

e) Boost Pressure Dependent Fuel Limitation

For turbocharged engines, fuelling can be reduced to achieve smokeless operation in case of missing boost pressure (e.g., starting or load change). The respective limit curves can be programmed accordingly.

f) Idling and Maximum Speed Control

For vehicle application, the governor can be made to operate as an idling and maximum speed controller. In addition, one fixed intermediate speed is available, e.g., for an application combining driving and stationary mode (e.g., generator at power take-off). If necessary, a
change-over switching of the droop can be provided, i.e., during stationary operation also
droop zero is possible

g) Temperature Dependent Idling Speed
For low temperatures, the engine can be run at some higher idling speed. With the engine
warming up, idling speed is reduced to its normal value.

h) Oil Pressure Monitoring
For the purpose of oil pressure monitoring, speed/pressure dependent limit curves can be
provided. If oil pressure is too low, an alarm is given; if oil pressure continues to drop, the
engine is shut down.

i) Load Regulation System
For diesel-electric locomotive operation, a load regulation system can be provided, by which
generator output is regulated in dependence on speed resp. load.

j) Anti Stick Slip Device
For locomotive operation, an anti stick slip device can be provided.

k) Accessories
Accessories such as synchronizing units, load measuring units, disturbance variable
compensation units can be connected via a CAN-Bus within the control unit. The CAN-Bus
may also be used to implement load distribution by equal fuelling (e.g., two engines on one
gear).

l) Output Signals
For speed and actuator travel, proportional signals are available in the range of
4–20 mA. They can be used for purposes of display or for further processing (e.g., switches).

m) Operating Data Storage
On request, operating data storage can be provided, by which in cases of disturbances and
failures the causes may be traced back even at some later time.

Furthermore, if errors occur at the sensors or within the control system, an alarm is given.
When selecting and determining the functions, it has to be ascertained whether the hardware equipment suffices with respect to the total range of functions.
3 Mode of Operation

The actual speed of the engine is read by a pulse pickup from a cog wheel, preferably from the starter gear. The microprocessor (CPU) of the control unit compares the actual speed with the preset value. If differences are stated, the new actuator signal is calculated by the CPU and transmitted to the actuator via the output stage. Feedback from the actuator indicates the current position of the output shaft thus allowing optimum signal adjustment by the CPU.

As the governor comprises an I-fraction and as for any load level the speed is permanently compared with a fixed preset value, speed can be kept constant also in steady state, i.e., droop is zero.

For applications requiring droop, the speed related to the respective fuelling is calculated by the CPU and entered as correction of the setpoint value.

During standstill, a particular circuit ensures that only the current of the control unit is received by the governor, but no current flows to the actuator motor.
**Figure 1: Blockdiagram DG 16.1 - 03 up to DG 40.1 - 03**
5 Sensors

5.1 Overview

<table>
<thead>
<tr>
<th>Sensor</th>
<th>Speed</th>
<th>Coolant Temperature</th>
<th>Oil Pressure</th>
<th>Boost Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>HZM Designation</td>
<td>IA ..</td>
<td>TS 01-28-PT1000</td>
<td>DSO 01-6</td>
<td>DSL/G 0..-2</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>DSO 01-10</td>
<td>DSL/G 0..-5</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>DSO 01-16</td>
<td>DSL/G 0..-10</td>
</tr>
<tr>
<td>Connection</td>
<td>SV 6-IA-2K</td>
<td>SV 6-IA-2K</td>
<td>DIN 43650 A</td>
<td>DIN 43650 A</td>
</tr>
<tr>
<td></td>
<td>2 pole</td>
<td>2 pole</td>
<td>2 Line System</td>
<td>2 Line System</td>
</tr>
<tr>
<td>Measuring Procedure</td>
<td>inductive, active</td>
<td>PT1000, passive</td>
<td>active</td>
<td>active</td>
</tr>
<tr>
<td>Measuring Range</td>
<td>50...6,000 Hz</td>
<td>-50...+150°C</td>
<td>0...6 bar</td>
<td>0...2 bar</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0...10 bar</td>
<td>0...5 bar</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>0...10 bar</td>
</tr>
<tr>
<td>Supply Voltage Range</td>
<td>passive</td>
<td>10...34 V DC</td>
<td>12...36 V DC</td>
<td></td>
</tr>
<tr>
<td>Output Signal Range</td>
<td>0...10 V AC</td>
<td>ca. 700...1500 Ohm</td>
<td>4...20 mA</td>
<td>4...20 mA</td>
</tr>
<tr>
<td>Operating Temperature</td>
<td>-55...+120°C</td>
<td>-50...+150°C</td>
<td>-25...+125°C</td>
<td>-40...+100°C</td>
</tr>
</tbody>
</table>

In order to ensure maximum flexibility with regard to the sensors, the minimum/maximum current values and the measuring ranges of the pressure and temperature sensors have been provided programmable.
5.2 Magnetic Pickup IA ...

5.2.1 Technical Datas

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating principle</td>
<td>inductive sensor</td>
</tr>
<tr>
<td>Distance from sensing gear</td>
<td>standard 0.5 to 0.8 mm</td>
</tr>
<tr>
<td></td>
<td>with IA 22.. and IA 23.. 2.5 to 3 mm</td>
</tr>
<tr>
<td>Output</td>
<td>0 V .. 10 V AC</td>
</tr>
<tr>
<td>Signal form</td>
<td>Sine (depending on tooth shape)</td>
</tr>
<tr>
<td>Resistance</td>
<td>approx. 52 Ohm, with IA 22.. and IA 23.. approx. 130 Ohm</td>
</tr>
<tr>
<td>Temperature range</td>
<td>-55°C up to +125°C</td>
</tr>
<tr>
<td>Protection grade</td>
<td>IP 55</td>
</tr>
<tr>
<td>Vibration</td>
<td>&lt; 10g, 10 .. 100 Hz</td>
</tr>
<tr>
<td>Shock</td>
<td>&lt; 50g, 11 ms half sine wave</td>
</tr>
<tr>
<td>Corresponding plug</td>
<td>SV 6 - IA - 2K (EDV- No.: 010-02-170-00)</td>
</tr>
</tbody>
</table>

5.2.2 Installation

The installation of the pickup has to be arranged in such a way as to obtain a frequency as high as possible. Normally, the HEINZMANN digital governors DG 16.1 - 03 up to DG 40.1 - 03 are designed for a maximum frequency of 6.000 Hz. The frequency (by Hz) is calculated according to the formula:

\[
f (\text{Hz}) = \frac{z}{n}
\]

\[
z = \text{number of teeth on the pickup wheel}
\]

Example:

\[
n = 500
\]
\[
z = 80
\]
\[
f = \frac{80}{500} = 666.67 \text{ Hz}
\]

It should be taken care that the speed can be measured by the pulse pickup without any bias. For best results therefore, the speed pickup should take the engine speed from the crankshaft. A suitable position for this is, e.g., the starter gear (but not the injection pump wheel).

The pickup gear must consist of magnetic material (e.g., steel, cast iron).
5.2.3 Tooth Profile

Any tooth profile is admissible. The top width of the tooth should be 2.5 mm minimum, the gap and the depth of the gap at least 4 mm (8 mm at IA 22 - 76 and IA 23 - 102). For index plates the same dimensions are valid.

Due to tolerances, a radial arrangement of the magnetic pickup is preferable.

5.2.4 Clearance for IA 02 - 76 up to IA 13 - 102

The distance between the magnetic pulse pickup and the tooth top should range from 0.5 to 0.8 mm. (It is possible to screw in the magnetic pickup till it touches the tooth and then unscrew it for about half a turn.)

5.2.5 Clearance for IA 22 - 76 and IA 23 - 102

The distance between the magnetic pulse pickup and the tooth top should range from 2.5 to 3 mm. (It is possible to screw in the magnetic pickup till it touches the tooth and then unscrew it for about two turns.)

Figure 2: Clearance of Pickup
### 5.2.6 Mounting Measurements

![Figure 3: Magnetic Pickup](image)

<table>
<thead>
<tr>
<th>Measures Type</th>
<th>Thread Length L (mm)</th>
<th>Thread Size G</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>01 - 38</td>
<td>38</td>
<td>M 16 x 1,5</td>
<td></td>
</tr>
<tr>
<td>02 - 76</td>
<td>76</td>
<td>M 16 x 1,5</td>
<td></td>
</tr>
<tr>
<td>03 - 102</td>
<td>102</td>
<td>M 16 x 1,5</td>
<td></td>
</tr>
<tr>
<td>11 - 38</td>
<td>38</td>
<td>5/8&quot;-18UNF-2A</td>
<td>appropriate plug SV6-IA-2K</td>
</tr>
<tr>
<td>12 - 76</td>
<td>76</td>
<td>5/8&quot;-18UNF-2A</td>
<td></td>
</tr>
<tr>
<td>13 - 102</td>
<td>102</td>
<td>5/8&quot;-18UNF-2A</td>
<td></td>
</tr>
<tr>
<td>22 - 76</td>
<td>76</td>
<td>M 24 x 1,5</td>
<td></td>
</tr>
<tr>
<td>23 - 102</td>
<td>102</td>
<td>M 24 x 1,5</td>
<td></td>
</tr>
</tbody>
</table>

Ordering specification, e.g. IA 02-76.

### 5.2.7 Redundant Speed Signal

If precautions are to be taken with regard to failures of the pulse pickup, a second pulse pickup can be connected to the control unit. In case that an electric generator with terminal W is available, this signal may be used for emergency operation as well as any other signal of a tachogenerator.

In case of a failure on pulse pickup 1, the governor automatically switches over to the redundant speed signal and gives an alarm.
5.3 Cooling Medium Temperature Sensor TS 01 - 28 - PT 1000

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Measuring range</td>
<td>-50°C up to +150°C</td>
</tr>
<tr>
<td>Precision</td>
<td>±1.5°C</td>
</tr>
<tr>
<td>Resistance at 25 °C (R25)</td>
<td>1000 Ohm ±0.5 %</td>
</tr>
<tr>
<td>Maximum operating voltage</td>
<td>5 V</td>
</tr>
<tr>
<td>Maximum operating current</td>
<td>3 mA</td>
</tr>
<tr>
<td>Recommended operating current</td>
<td>approx 1mA</td>
</tr>
<tr>
<td>Time constant in fluids</td>
<td>approx. 13 seconds</td>
</tr>
<tr>
<td>Admissible temperature range of connector socket</td>
<td>-40°C up to +105°C</td>
</tr>
<tr>
<td>Protection grade</td>
<td>IP 65</td>
</tr>
<tr>
<td>Vibration</td>
<td>&lt; 20 g, 10 - 300 Hz</td>
</tr>
<tr>
<td>Shock</td>
<td>&lt; 50 g, 11 ms half-sine wave</td>
</tr>
<tr>
<td>Tightening torque</td>
<td>50 Nm ±15 %</td>
</tr>
<tr>
<td>Connector</td>
<td>SV 6 - 1A - 2K (EDV- No.: 010 02 170 00)</td>
</tr>
<tr>
<td>EDV-No.:</td>
<td>600-00-053-00</td>
</tr>
</tbody>
</table>

Figure 4: Temperature Sensor TS 01 - 28 - PT 1000
5.4 Pressure Sensors

5.4.1 Oil Pressure Sensor

Measuring range 0 - 6 bar or 0 - 10 bar
Over pressure 15 bar resp. 20 bar
Supply voltage 10 - 34 V DC
Output signal 4 - 20 mA
Storage temperature -25°C up to +85°C
Ambient temperature -25°C up to +85°C
Oil temperature -25°C up to +125°C
Protection grade IP 65
Vibration < 20 g, 10 - 300 Hz
Shock < 50 g, 11 ms half-sine wave
Tightening torque max. 25 Nm
Connection DIN 43650-A, 2-line system

Figure 5: Oil Pressure Sensor

<table>
<thead>
<tr>
<th>Pressure Sensor</th>
<th>EDV- No.</th>
<th>Max. Operating Pressure (bar)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSO 01 - 6</td>
<td>600-00-058-00</td>
<td>6</td>
</tr>
<tr>
<td>DSO 01 - 10</td>
<td>600-00-058-01</td>
<td>10</td>
</tr>
</tbody>
</table>
5.4.2 Boost Pressure Sensors

The boost pressure sensors are also available in an additional housing with terminal strip.

- Measuring range: 0 - 2 bar, 0 - 5 bar or 0 - 10 bar
- Over pressure: 4 bar resp. 10 bar resp. 16 bar
- Supply voltage: 12 - 36 V DC
- Output signal: 4 - 20 mA
- Storage temperature: -55°C up to +100°C
- Ambient temperature: -40°C up to +100°C
- Protection grade: IP 65
- Vibration: < 2 g, 5 - 500 Hz
- Shock: < 50 g, 11 ms half-sine wave
- Connection: DIN 43650-A or terminal strip, 2-line system

5.4.2.1 Boost Pressure Sensor with Plug

![Diagram of Boost Pressure Sensor with Plug]

Figure 6: Boost Pressure Sensor with Plug

<table>
<thead>
<tr>
<th>Boost Pressure</th>
<th>EDV- No.</th>
<th>Max. Operating Pressure (bar rel.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSL 01 - 2</td>
<td>600-00-057-00</td>
<td>2</td>
</tr>
<tr>
<td>DSL 01 - 5</td>
<td>600-00-057-01</td>
<td>5</td>
</tr>
<tr>
<td>DSL 01 - 10</td>
<td>600-00-057-02</td>
<td>10</td>
</tr>
</tbody>
</table>
5.4.2.2 Boost Pressure Sensor with Housing and Terminal Strip

Figure 7: Boost Pressure Sensor with Housing

<table>
<thead>
<tr>
<th>Pressure Sensor</th>
<th>EDV- No.</th>
<th>Max. Operating Pressure (bar rel.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>DSG 04 - 2</td>
<td>600-00-056-00</td>
<td>2</td>
</tr>
<tr>
<td>DSG 04 - 5</td>
<td>600-00-056-01</td>
<td>5</td>
</tr>
<tr>
<td>DSG 04 - 10</td>
<td>600-00-056-02</td>
<td>10</td>
</tr>
</tbody>
</table>
6 Speed Setpoint Adjusters

Dependent on particular applications, a series of setpoint adjusters are available for the HEINZMANN Digital Controls.

6.1 Setpoint Potentiometer SW 01 - 1 - b (1 turn)
- Displacement angle: approx. 312°
- Resistance: 5 kOhm
- Temperature range: -55°C to +120°C
- Protection grade: IP 00

![Figure 8: Potentiometer SW 01 - 1 - b](image)

6.2 Setpoint Potentiometer SW 02 - 10 - b (10 turn)
- Displacement angle: 10 turns
- Resistance: 5 kOhm
- Temperature range: -55°C to +120°C
- Protection grade: IP 00

![Figure 9: Potentiometer SW 02 - 10 - b](image)
On request, the potentiometers, as specified under 6.1 and 6.2, can be supplied with analogue adjustment knob with lock in place of the standard rotating knob. In this case, ordering specification is SW..-..-m.

Equally, instead of the knob a clamping fixture can be installed. Ordering specification is to changed to SW ..-..-k.

6.3 Setpoint Value Adjustment by Current Signal

For the speed setpoint value a current signal of 4–20 mA can be directly connected to the control unit. If the signal fails, the governor will set minimum speed according to the 4 mA value or a programmable substitute value.

6.4 Digital Presetting of Setpoint Values

A 4 bit binary coded digital input for 16 speed levels from \( n_{\text{min}} \) to \( n_{\text{max}} \) can be directly connected to the control unit.

6.5 Setpoint Value Adjustment by Pedal

This unit is basically an angular position transducer that translates a foot pedal into a proportional current or voltage for 0 - 45° rotation. The resulting output can be used for speed setting. For more information refer broschure E 83 005 - e.

6.6 Pneumatic Setpoint Adjusters

For pneumatic setpoint adjustment are the boost pressure sensors usable. For more informations of the sensors refer to chapter 5.5.2.
7 Control Unit DC 16.1 - 03 up to DC 40.1 - 03

7.1 Specification

- Operating voltage: 24 V DC
  - max. voltage: 35 V DC
  - min. voltage: 18 V DC
- Maximum ripple voltage: maximum 10 % with 100 Hz
- Permissible voltage dip at:
  - Maximum voltage of actuator: maximum 10 % in control device
- Fuse protection of governor:
  - electronic: 3 A
  - power stage: 16 A
- Current consumption: approx. 200 mA + current of actuator
- Storing temperature: -55 °C to +85 °C
- Operating ambient temperature: -40 °C to +70 °C
- Humidity: up to 98 %
- Control frequency: 200 to 6,000 Hz
- Steady state variation: ± 0.25 %
- Speed variation due to temperature for frequency greater than 500 Hz:
  - between -40 °C and +70°C: ± 1 %
- Protection grade: IP 55
- Weight: approx. 3 kg
7.2 Measurements

Figure 10: Control Unit DC 16.1 - 03 up to DC 40.1 - 03
8 Actuators

8.1 Design and Mode of Operation

The actuator torque is generated by a DC disk armature motor and transmitted to the governor output shaft by way of a gearbox.

The use of special materials and long-time lubricants assures maintenance-free operation and long working life of the actuators.

A feedback cam is mounted on the governor output shaft which is scanned contactlessly by a probe, thus transmitting the precise position of the output shaft to the control unit.

If the actuator strikes against a stop, as may occur, e.g., under parallel mains operation or may be caused by engine overload or cylinder failure, the current limitation will take effect after approx. 20 seconds; by this the current to the actuator is reduced to a value that cannot harm the motor.
Altogether, this type of actuator provides the following advantages:

- High regulation power working in both directions.
- Extremely low current consumption during steady state and relatively low current consumption on change of load.
- Indifference to slow voltage changes of the supply; abrupt voltage changes cause governor disturbances.

### 8.2 Installation

The actuator must be mounted firmly on the engine by means of reinforced brackets. Unstable arrangements, as caused by weak bracket material or missing stiffenings, have to be avoided by all means; they are bound to intensify vibrations, which will lead to premature wear of the actuator and the connecting linkage!

Generally any mounting position is possible; however, the actuators should not be mounted with the plug connection pointing straight upward.
### 8.3 Specification

<table>
<thead>
<tr>
<th>Feature</th>
<th>StG 16 - 01</th>
<th>StG 30- 01</th>
</tr>
</thead>
<tbody>
<tr>
<td>Effective rotation at the output shaft</td>
<td>42°</td>
<td>42°</td>
</tr>
<tr>
<td>Max. torque at the governor output shaft</td>
<td>approx. 15 Nm</td>
<td>approx. 28 Nm</td>
</tr>
<tr>
<td>Torque in steady state condition</td>
<td>approx. 5 Nm</td>
<td>approx. 9 Nm</td>
</tr>
<tr>
<td>Response time 0-100 % without load</td>
<td>approx. 120 ms</td>
<td>approx. 170 ms</td>
</tr>
<tr>
<td>Current consumption of whole governor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>maximum current</td>
<td>approx. 5 A</td>
<td>approx. 5 A</td>
</tr>
<tr>
<td>safe current in steady state condition</td>
<td>approx. 1.7 A</td>
<td>approx. 1.7 A</td>
</tr>
<tr>
<td>Storage temperature</td>
<td>-55°C up to +110°C</td>
<td>-55°C up to +110°C</td>
</tr>
<tr>
<td>Ambient temperature in operation</td>
<td>-25°C up to +90°C</td>
<td>-25°C up to +90°C</td>
</tr>
<tr>
<td>Ambient temperature special version</td>
<td>-40°C up to +90°C</td>
<td>-40°C up to +90°C</td>
</tr>
<tr>
<td>Humidity</td>
<td>up to 98 %</td>
<td>up to 98 %</td>
</tr>
<tr>
<td>Protection grade</td>
<td>IP 55</td>
<td>IP 55</td>
</tr>
<tr>
<td>Weight without base</td>
<td>approx. 12.3 kg</td>
<td>approx. 12.3 kg</td>
</tr>
<tr>
<td>Weight of base</td>
<td>approx. 1.3 kg</td>
<td>approx. 1.3 kg</td>
</tr>
<tr>
<td>Specification</td>
<td>Value</td>
<td></td>
</tr>
<tr>
<td>-------------------------------------------</td>
<td>------------------------</td>
<td></td>
</tr>
<tr>
<td>Effective rotation at the output shaft</td>
<td>42°</td>
<td></td>
</tr>
<tr>
<td>Max. torque at the governor output shaft</td>
<td>approx. 44 Nm</td>
<td></td>
</tr>
<tr>
<td>Torque in steady state condition</td>
<td>approx. 14.5 Nm</td>
<td></td>
</tr>
<tr>
<td>Response time 0-100 % without load</td>
<td>approx. 190 ms</td>
<td></td>
</tr>
<tr>
<td>Current consumption of whole governor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>maximum current</td>
<td>approx. 5 A</td>
<td></td>
</tr>
<tr>
<td>safe current in steady state condition</td>
<td>approx. 1.7 A</td>
<td></td>
</tr>
<tr>
<td>Storage temperature</td>
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<td></td>
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<td>-40°C up to +90°C</td>
<td></td>
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<td></td>
</tr>
<tr>
<td>Protection grade</td>
<td>IP 55</td>
<td></td>
</tr>
<tr>
<td>Weight without base</td>
<td>approx. 12.3 kg</td>
<td></td>
</tr>
<tr>
<td>Weight of base</td>
<td>approx. 1.3 kg</td>
<td></td>
</tr>
</tbody>
</table>
8.4 Measurements

Figure 12: Actuators StG 16 - 01, StG 30 - 01 and StG 40 - 01
9 Regulating Linkage

9.1 Length of Lever Arm
The length of the lever arm is determined in such a way that approx. 90% of the governor output shaft adjustment angle can be used. Based on this, the rack length \( L \) of governors with 36° adjustment angle is calculated as \( L = 1.8a \), "a" being the travel distance of the injection pump or the carburettor.

9.2 Order Specification for Lever Arm
Please order RH 16 - 01 (EDV- No.: 504 170 02 00)

9.3 Connecting Linkage
The connecting linkage from the governor to the injection pump or the carburettor should be length-adjustable and have a (pressure or tension) elastic link. If possible, joint rod heads in accordance with DIN 648 should be used as connecting links. The linkage must operate easily and without clearance.

In case of friction or backlash in the linkage connecting actuator and injection pump resp. throttle valve no optimal control is possible.
9.4 Linkage Adjustment for Diesel Engines

The length of the connecting linkage is adjusted in such a way that with the governor in stop position the injection pump is set to 0 - 2 fuel marks. (Travel of the injection pump control rack is limited by the governor.)

The resistance of the pressure elastic link is overcome when the control rack has reached the full load stop and the speed continues to decrease (overload). Furthermore, the elastic link is overcome when stopping via the emergency switch.
9.5 Linkage Adjustment for Carburettor Engines

For carburettor or gas engines, the length of the connecting linkage is adjusted in such a way that with the governor in full load position the throttle valve is completely open. In idling speed position, the elastic link must be slightly overcome. This allows adjustment of the idle screw without changing the governor adjustment.

Figure 14: Linkage for Gas Engines

If carburettor or injection pump are to the right of the governor as opposed to their position on the drawings, then the direction of motion of the elastic link must also be reversed.
10 Electric Connection

10.1 Connection of Shielding

To avoid elektromagnetic influences it is necessary to connect cable shields at both ends. This includes shielding from control housing to sensors, from control housing to potentiometers, from control housing to actuator and from control housing to accessory units. If there is a potential difference between the control housing and any of these other components, to avoid currents via the shielding it is necessary to run a separate wire from the control housing to each of these components.

![Diagram of sensor control unit with separate wire](image1)

**Figure 15: Connection of separate Wire**

At cable ends without plugs (e.g. terminal strip or pins) the shielding must be connected at the housing near the contacts.

![Diagram of potentiometer with shielding and shrink sleeve](image2)

**Figure 16: Shield Connection without Plug**
In case of a plug connection the shielding is jammed in the strain relief of the plug.

Figure 17: Shield Connection in the Plug

10.2 Connection of Power Supply

Inappropriate choice of power supply or insufficient battery capacitance or incorrect connection of the power supply line or too small cable sizes of the feed line and the motor line of the actuator are bound have an adverse effect upon the performance of the speed governor. In steady state operation, this will cause a heavy increase of current consumption and unnecessary vibration of the actuator drive. The high current consumption will in its turn lead to overheating of the actuator or the amplifier in the control unit, and the vibration will result in premature wear of the gear and bearing parts or of the linkage.

In altogether, the lifetime of the control system is distinctly reduced by the errors described above.

The following figure shows both a wrong and a correct cabling:
The control unit has to be connected via a fuse and a switch directly to the battery!

The cable sizes and cable lengths described in the wiring diagrams must not be exceeded!

When power supply, battery and cabling have been correctly dimensioned, then on starting the engine or with the actuator operating at maximum current consumption (approx. 6.4 Amps), a drop of the supply voltage directly at the control unit of approx. 2 Volts maximum only will be admissible.
10.3 Example of Connection for Generator Set with digital Accessories

(Island parallel- and mains operation)

Figure 19: Connection for Generator Set with digital Accessories
10.4 Example of Connection for Generator Set with analogue Accessories

(Island parallel- and mains operation)

Figure 20: Connection for Generator Set with analogue Accessories
10.5 Example of Connection for Vehicle Operation

Figure 21: Connection for Vehicle Operation
10.6 Example of Connection for Locomotive Operation with 16 Notches

Figure 22: Connection for Locomotive Operation with 16 Notches
10.7 Example of Connection for Locomotive Operation with Speed Setpoint via Current Signal

Figure 23: Connection for Locomotive Operation with Speed Setpoint via Current Signal
10.8 Example of Connection for Marine Operation with Master/Slave

(Twin operation: 2 engines on one shaft)
10.9 Example of Connection for Marine Operation in single Operation

![Diagram of Electric Connection for Marine Operation](image-url)

Figure 25: Example of Connection for Marine Operation in single Operation
11 Harness

11.1 Cable Lengths

Figure 26: Harness with Cable Numbers
11.2 Plug Designations

SV 103-DC-10 G (010-02-181-00)
SV 103-DC-19 SG (010-02-183-00)
SV 103-DC-19 PG (010-02-222-00)
SV 103-DC-24 SG (010-02-185-00)
SV 103-DC-24 PK (010-02-177-00)
SV 103-DC-19 SK (010-02-165-00)
SV 103-DC-19 PK (010-02-175-00)
SV 6-KG-10 K (010-02-044-00)
SV 6-IA-2 K (010-02-170-00)
SV 16-StG-5 G (010-02-039-00)
SV 16-StG-5 KW (010-02-179-00)

Figure 27: Plugs with Designation
12 Programming Possibilities

Programming the HEINZMANN Digital Governor can be performed according to the possibilities described below:

12.1 Programming by the Manufacturer

During final inspection by the manufacturer, the functionality of the governor is checked by means of a test program. If the operational data for the governor are available, the test program is executed using those data. On the engine, only the dynamic values and, if necessary, the actuator position limits and sensors have to be adjusted.

12.2 Programming with the Hand-Held Programmer 2

The entire programming can be performed using the Hand-Held Programmer 2. This handy device may be conveniently used for development and for serial adjustment as well as for service purposes.

12.3 Programming by PC

Programming can also be performed using the PC. In comparison with the hand-held programmer, this method offers advantages with respect to the possibilities of having characteristic curves readily displayed on the screen and easily varied; the same holds for the time diagrams when putting the governor into operation on the engine. Furthermore, the PC offers a better overview, as the PC program presents a menu structure and is able to continuously display several parameters at a time.

The PC program also permits to save and load governor data to and from diskettes.

12.4 Programming with User Masks

Principally, programming may be performed with the help of user masks that have been provided by HEINZMANN or may conveniently be created by the user himself. Within a user mask, only those parameters are accessible that are actually needed.

12.5 Transferring Data Sets

Once programming with respect to a specific engine type and its application has been completed, the data set can be stored (in the hand-held programmer or on diskette). For future cases of similar applications, the data set may be downloaded into the new governors.
12.6 Assembly Line End Programming

This method of programming is applied by the engine manufacturer during the final bench tests of the engine. On this occasion, the governor is programmed with regard to operation requirements and to ordering specifications.
13 Starting the Engine - Brief Instructions

13.1 Adjust clearance of magnetic pulse pickup.

13.2 Check program with respect to relevant parameters: number of teeth, speed, etc.

13.3 Set point potentiometer in mid-position:

- P - Gain to 50
- I - Stability to 0
- D - Derivative to 0

If the dynamic values have already been determined for an installation, they can be programmed directly at this point.

\textit{Overspeed protection must be guaranteed!}

13.4 Start engine and run it up to nominal speed using the set point potentiometer.

13.5 Increase gain (P-fraction) up to instability and reduce until stability is attained.

- Increase stability (I-fraction) up to instability and reduce until stability is attained.
- Increase derivative (D-fraction) up to instability and reduce until stability is attained.

With these values set, engine speed is to be disturbed briefly (e.g., by shortly pressing the stop switch), and the transient oscillations are to be observed.

13.6 Check over the entire speed range.

If for maximum and minimum speed other values than the programmed ones should result, this will be due to tolerances of the set point potentiometer. If the speed derivation is not acceptable, it will be necessary to measure the setpoint source.

13.7 Gain-correction (P-correction) for gas engines resp. for variable speed governors with larger speed ranges; adjust map if necessary.

13.8 Checking the remaining program items, e.g., starting fuel injection, ramp time, etc.

\textit{The adjustment procedures as required for items 13.2 bis 13.8 and any further options of adjustment are in detail described in brochure DG 95110 - e.}
14 Ordering Specifications

14.1 General
To know which informations we need, we have made a special order information for digital governors. It has the No. DG 96 012-d. This form has to be filled in and send to HEINZMANN together with the order.

14.2 Cable Length
It is of advantage to obtain the harness together with the governor.

It is not possible to use all signals simultaneous because some inputs and outputs of the governor have various options depending on the application.

a) L1 = Control Unit - Power Supply
L 1.1 Control unit - power supply ..............cm 5 x 1,50 mm²

b) L2 = Control Unit - Actuator
L 2.1 Control unit - actuator (feedback) ..............cm 3 x 0,75 mm² shielded
L 2.2 Control unit - actuator (drive) ..............cm 4 x 1,50 mm²

c) L3 = Control Unit - Setpoint Adjuster
L 3.1 Control unit - local setpoint ..............cm 3 x 0,75 mm² shielded
L 3.2 Control unit - manual setpoint ..............cm 2 x 0,75 mm²
L 3.3 Control unit - accessory unit 1 ..............cm 2 x 0,75 mm² shielded
L 3.4 Control unit - accessory unit 2 ..............cm 2 x 0,75 mm² shielded

d) L4 = Control Unit - Magnetic Pickup
L 4.1 Control unit - magnetic pickup 1 ..............cm 2 x 0,75 mm² shielded
L 4.2 Control unit - magnetic pickup 2 ..............cm 2 x 0,75 mm² shielded
**e) L5 = Control Unit - Sensors**

L 5.1  Control unit - boost pressure sensor ............cm 2 x 0,75 mm²
L 5.2  Control unit - coolant temp. sensor ..........cm 2 x 0,75 mm²
L 5.3  Control unit - boost pressure ..........cm 3 x 0,75 mm²
L 5.4  Control unit - oil pressure ..........cm 3 x 0,75 mm²

**f) L6 = Control Unit - Digital Inputs**

L 6.1  Control unit - engine stop ..........cm 1 x 0,75 mm²
L 6.2  Control unit - switch 2 ..........cm 1 x 0,75 mm²
L 6.3  Control unit - switch 3 ..........cm 1 x 0,75 mm²
L 6.4  Control unit - switch 4 ..........cm 1 x 0,75 mm²
L 6.5  Control unit - switch 5 ..........cm 1 x 0,75 mm²
L 6.6  Control unit - switch 6 ..........cm 1 x 0,75 mm²
L 6.7  Control unit - switch 7 ..........cm 1 x 0,75 mm²
L 6.8  Control unit - switch 8 ..........cm 1 x 0,75 mm²
L 6.9  Control unit - switch 9 ..........cm 1 x 0,75 mm²
L 6.10 Control unit - switch 10 ..........cm 1 x 0,75 mm²

**g) L7 = Control Unit - Overspeed Protection**

L 7  Control unit - overspeed protection ..........cm 2 x 0,75 mm²

**b) L8 = Control Unit – Controlled Current Output**

L 7  Control unit – contr. current output ..........cm 2 x 0,75 mm²

**i) L9 = Control Unit - Status Indicator**

L 9.1  Control unit - common alarm ..........cm 2 x 0,75 mm²
L 9.2  Control unit - overspeed ..........cm 2 x 0,75 mm²
j) L10 = Control Unit - Analogue Outputs

- L 10.1 Control unit - display fuel ..........cm 2 x 0,75 mm²
- L 10.2 Control unit - display speed ..........cm 2 x 0,75 mm²
- L 10.3 Control unit - load sharing ..........cm 2 x 0,75 mm²
- L 10.4 Control unit - pitch propeller control ..........cm 2 x 0,75 mm²

k) L11 = Control Unit - Frequency Input

- L 11 Control unit - tacho ..........cm 2 x 0,75 mm²

l) L12 = Control Unit - PWM Input

- L 12 Control unit - PWM input ..........cm 2 x 0,75 mm²

m) L13 = Communication

- L 13 Control unit - PC ..........cm 4 x 0,75 mm² shielded
### 15 Figure List

<table>
<thead>
<tr>
<th>Figure</th>
<th>Description</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Blockdiagram DG 16.1 - 03 up to DG 40.1 - 03</td>
<td>8</td>
</tr>
<tr>
<td>2</td>
<td>Clearance of Pickup</td>
<td>11</td>
</tr>
<tr>
<td>3</td>
<td>Magnetic Pickup</td>
<td>12</td>
</tr>
<tr>
<td>4</td>
<td>Temperature Sensor TS 01 - 28 - PT 1000</td>
<td>13</td>
</tr>
<tr>
<td>5</td>
<td>Oil Pressure Sensor</td>
<td>14</td>
</tr>
<tr>
<td>6</td>
<td>Boost Pressure Sensor with Plug</td>
<td>15</td>
</tr>
<tr>
<td>7</td>
<td>Boost Pressure Sensor with Housing</td>
<td>16</td>
</tr>
<tr>
<td>8</td>
<td>Potentiometer SW 01 - 1 - b</td>
<td>17</td>
</tr>
<tr>
<td>9</td>
<td>Potentiometer SW 02 - 10 - b</td>
<td>17</td>
</tr>
<tr>
<td>10</td>
<td>Control Unit DC 16.1 - 03 up to DC 40.1 - 03</td>
<td>20</td>
</tr>
<tr>
<td>11</td>
<td>Sectional Drawing of Actuator</td>
<td>21</td>
</tr>
<tr>
<td>12</td>
<td>Actuators StG 16 - 01, StG 30 - 01 and StG 40 - 01</td>
<td>25</td>
</tr>
<tr>
<td>13</td>
<td>Linkage for Diesel Engines</td>
<td>27</td>
</tr>
<tr>
<td>14</td>
<td>Linkage for Gas Engines</td>
<td>28</td>
</tr>
<tr>
<td>15</td>
<td>Connection of separate Wire</td>
<td>29</td>
</tr>
<tr>
<td>16</td>
<td>Shield Connection without Plug</td>
<td>29</td>
</tr>
<tr>
<td>17</td>
<td>Shield Connection in the Plug</td>
<td>30</td>
</tr>
<tr>
<td>18</td>
<td>Correct Connection of Power Supply</td>
<td>31</td>
</tr>
<tr>
<td>19</td>
<td>Connection for Generator Set with digital Accessories</td>
<td>32</td>
</tr>
<tr>
<td>20</td>
<td>Connection for Generator Set with analogue Accessories</td>
<td>33</td>
</tr>
<tr>
<td>21</td>
<td>Connection for Vehicle Operation</td>
<td>34</td>
</tr>
<tr>
<td>22</td>
<td>Connection for Locomotive Operation with 16 Notches</td>
<td>35</td>
</tr>
<tr>
<td>23</td>
<td>Connection for Locomotive Operation with Speed Setpoint via Current Signal</td>
<td>36</td>
</tr>
<tr>
<td>24</td>
<td>Connection for Marine Operation with Master/Slave</td>
<td>37</td>
</tr>
<tr>
<td>25</td>
<td>Example of Connection for Marine Operation in single Operation</td>
<td>38</td>
</tr>
<tr>
<td>26</td>
<td>Harness with Cable Numbers</td>
<td>39</td>
</tr>
<tr>
<td>27</td>
<td>Plugs with Designation</td>
<td>40</td>
</tr>
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