



REGULATEURS EUROPA

Member of the
Heinzmann Group

Instruction Manual



ICENI/AI-03

4 Channel Thermocouple Input Module

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INDEX

| | | |
|----------|--|-----------|
| 1 | FOREWORD..... | 5 |
| 2 | GENERAL USE | 6 |
| | 2.1 General..... | 6 |
| | 2.2 Product Condition | 6 |
| | 2.3 Signal Connection..... | 6 |
| | 2.4 Module Damage / Repair..... | 6 |
| 3 | PRODUCT OVERVIEW..... | 7 |
| | 3.1 IcenI Node | 7 |
| | 3.2 ICENIbus Interface | 8 |
| | 3.3 Field Wiring Interface..... | 9 |
| 4 | ICENI/AI-03 KEY FEATURES | 10 |
| 5 | PRODUCT SPECIFICATION | 11 |
| | 5.1 Electrical Properties..... | 11 |
| | 5.1.1 Power Supply Input | 11 |
| | 5.1.2 Signal Channels | 11 |
| | 5.1.3 Fault Status Indication..... | 11 |
| | 5.1.4 Signal Isolation | 11 |
| | 5.1.5 Field Wiring Termination..... | 12 |
| | 5.2 Mechanical Properties | 13 |
| | 5.2.1 Temperature Range | 13 |
| | 5.2.2 Material..... | 13 |
| | 5.2.3 Weight | 13 |
| | 5.2.4 Ingress Protection..... | 13 |
| | 5.2.5 Dimensions..... | 13 |
| 6 | UNPACKING & INITIAL PREPARATION FOR USE | 14 |
| | 6.1 Unpacking | 14 |
| | 6.2 Node Assembly | 14 |
| | 6.3 Node Disassembly | 14 |
| | 6.4 Module Positioning Within a Node | 15 |
| 7 | FIELD WIRING TERMINATION | 16 |
| | 7.1 Terminal & Connector Layout..... | 16 |
| | 7.2 Wiring Schematic | 16 |
| | 7.3 Earthing / Grounding | 16 |

| | | |
|-----------|---|-----------|
| 8 | MODULE USER INTERFACE | 17 |
| | 8.1 Indicators | 17 |
| | 8.2 Pushbutton | 17 |
| 9 | MODULE OPERATION..... | 18 |
| | 9.1 Module Configuration | 18 |
| | 9.2 Signal Configuration | 18 |
| | 9.3 Signal Measurements | 19 |
| | 9.4 Cold Junction Compensation | 19 |
| | 9.5 Module & Signal Failure Detection | 20 |
| 10 | DATA COMMUNICATIONS TO MASTER MODULE | 21 |
| 11 | SOFTWARE VERSION | 22 |
| 12 | CONTACT..... | 23 |
| 13 | REVISION HISTORY..... | 24 |

1 FOREWORD

These instructions have been compiled to assist personnel responsible for the operation and maintenance of equipment manufactured by Regulateurs Europa Ltd.

Care has been taken to ensure that the equipment has been accurately represented, but it should be appreciated that, with the continued progress of design and the diversity of application, certain items may differ in detail.

It should be noted that these instructions are issued for general information and do not constitute a specification of the equipment.

Whilst reserving the right to make any alteration in design which they may consider advisable the manufacturers absolve themselves from making any such alteration retrospective.

In addition to the information given herein, practical advice and assistance is always available from the Customer Support Department at Regulateurs Europa Ltd.

2 GENERAL USE

Before carrying out any repairs, adjustments or maintenance to any equipment supplied by Regulateurs Europa Ltd, it is essential the following safety precautions be observed.

2.1 General

The operator should take care to make themselves thoroughly familiar with the operating principles, methods of adjustment and the dismantling and assembly procedures (where applicable) concerning the equipment in use.

2.2 Product Condition

Before power-up ensure that the product is in a good condition and not damaged, paying particular attention to the ICENIbus connectors on each side of the module and the field wiring connectors at the top of the module. Ensure that any wires are fitted securely into terminals.

2.3 Signal Connection

If the module requires configuration then ensure that any critical signals are disconnected from the module until configuration of the module has been performed. This will prevent unwanted or unexpected changes in signal polarity from affecting other circuitry.

2.4 Module Damage / Repair

The IcenI modules are not repairable. Where damage is found that could compromise the operation of the module, a replacement part should be sourced from Regulateurs Europa Ltd.

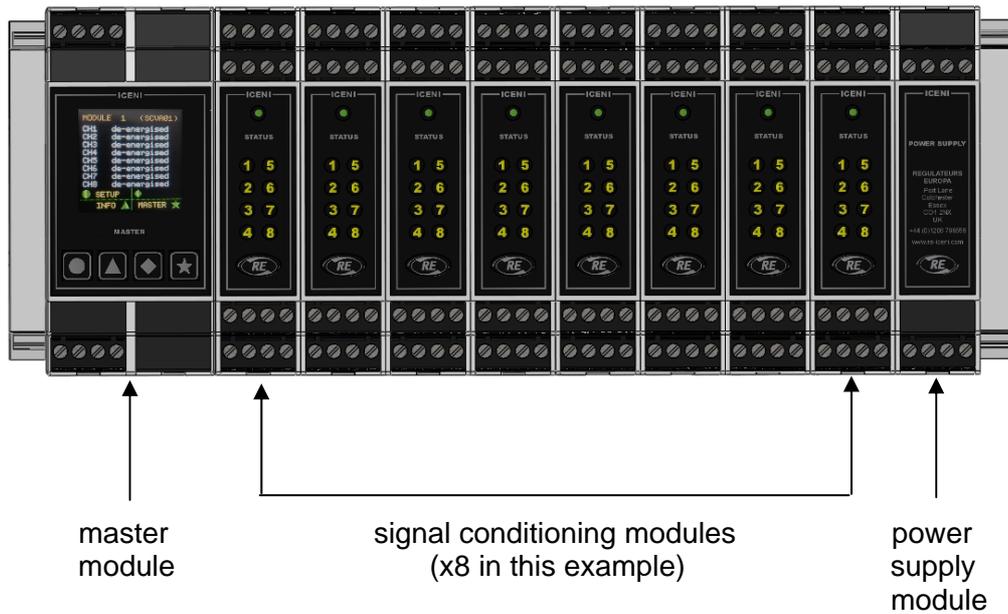
IcenI module should be disposed via an approved disposal scheme suited to electronic products and in accordance with local legislation.

3 PRODUCT OVERVIEW

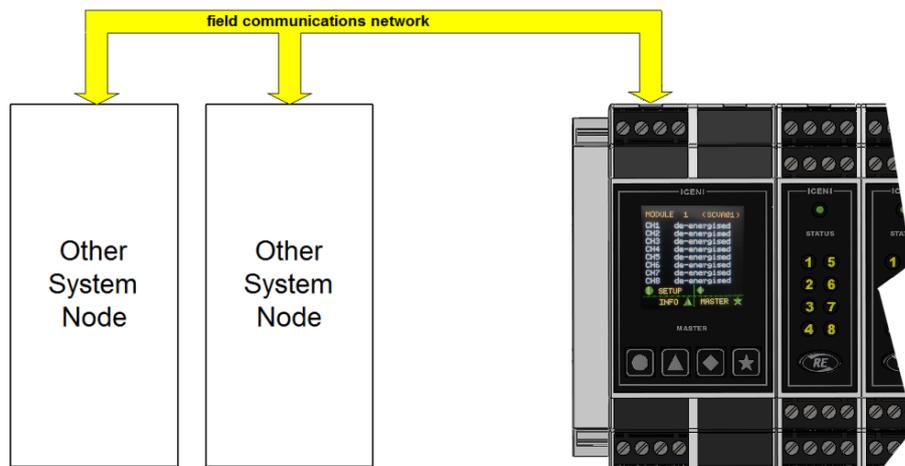
3.1 IcenI Node

An IcenI node comprises of a master module, between one and sixteen signal conditioning modules and at least one power supply module.

A typical IcenI node:

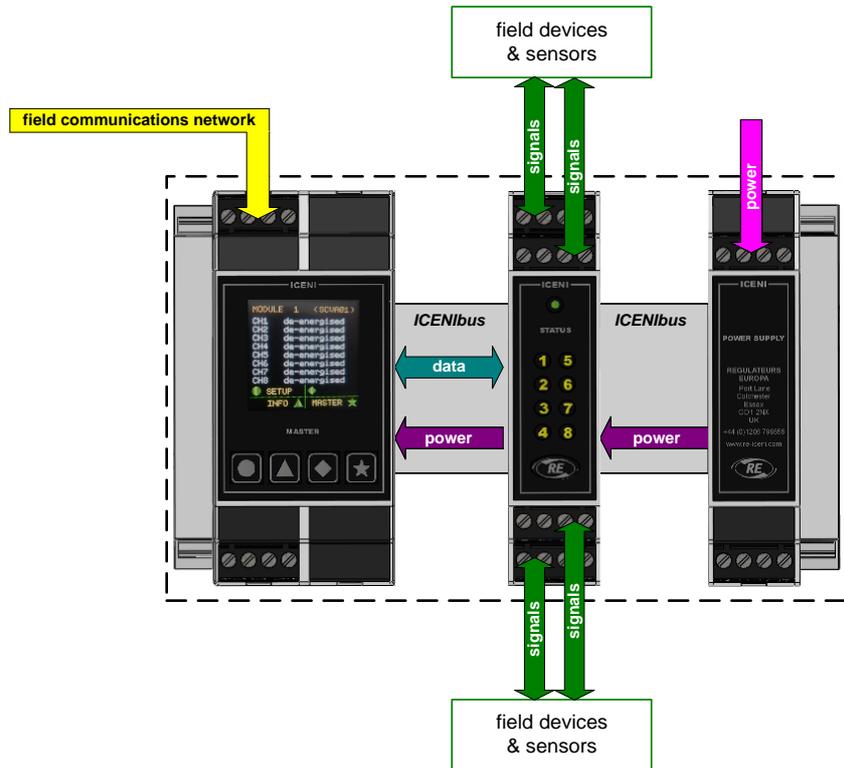


According to the mix of signal conditioning modules, the IcenI node manages the measurement and generation of electrical signals to/from sensors and field devices. Information is exchanged with other nodes in a system via a field communications network connected to the IcenI master module.

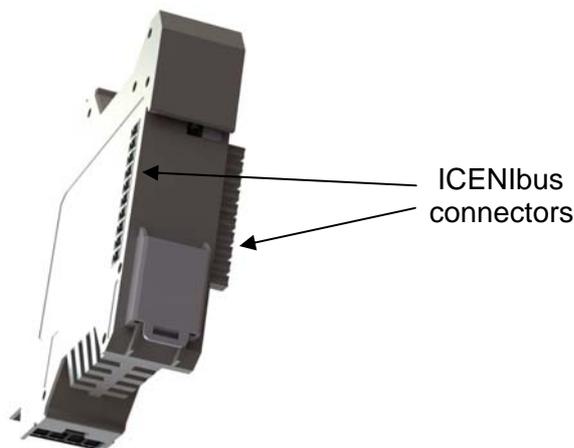


3.2 ICENibus Interface

Iceni modules are designed to plug together to form a node. The connection system used to join one module to another is called ICENibus and is used to transfer both data and power supply between modules.



All modules have a 10-way ICENibus connector on both sides of the lower housing, although for end modules (master and main power supply) one side connector will be supplied fitted with a protective cover.



3.3 Field Wiring Interface

As standard, IcenI modules are supplied with screw-clamp field wiring connectors, although cage-clamp variants are available as an option.

For ICENI/AI-03 there are four connectors marked 1-4, 5-8, 9-12 and 13-16 to match the numbers marked on the IcenI housing. This arrangement identifies the connector to its location on the module.

When fitted properly, the field wiring connectors are held securely in the module housing. In order to remove a terminal, a small flat bladed screwdriver should be inserted between the top of the connector and the module housing to enable the connector to be carefully levered free. This will release the connector without damage.

4 ICENI/AI-03 KEY FEATURES

The ICENI/AI-03 module is a component of an IcenI node and provides four isolated input channels for monitoring field temperature sensors (exhaust, boiler, flare, etc.)

The ICENI/AI-03 module provides the following key features:

- Four sensor inputs, each configurable to support E, J, K and N type sensors.
- Signal fault indication via illuminated channel indicator on ICENI/AI-03 module and on master module display.
- Measured real world value (i.e. measured temperature) available to field communications network and master module display.
- Signal health status available to field communications network and master module display.
- Cold junction temperature measurement available to field communications network and master module display.
- Display of cold junction temperature on master module display and available to field communications network.

5 PRODUCT SPECIFICATION

5.1 Electrical Properties

5.1.1 Power Supply Input

Maximum ICENIbus consumption: 190mA

5.1.2 Signal Channels

Number of channels: 4

Input type: thermocouple

Sensors supported: E, J, K, N type

Accuracy: +/- 0.5% fsd

Update rate at master module (per channel): 10Hz

Internal sampling rate (per channel): 20Hz

Signal filtering: software and hardware (300ms filter)

Input resistance: > 1M Ω

Signal measurement range:

- o E type: -270°C to 1000°C (-454°F to 1832°F)
- o J type: -210°C to 1200°C (-346°F to 292°F)
- o K type: -270°C to 1372°C (-454°F to 2501°F)
- o N type: -270°C to 1300°C (-454°F to 2372°F)

Cold junction compensation: automatic

5.1.3 Fault Status Indication

Faults sensed: sensor open circuit

5.1.4 Signal Isolation

Signal channel to signal channel: none

Signal channel to external power supply: 1kV

Signal channel to other modules: 1kV

5.1.5 Field Wiring Termination

4 x 4-way free part sockets with screw terminals. (Cage-clamp option available)

Wiring cross section / strip length 0.14 to 0.5mm² / 7mm

5.2 Mechanical Properties

5.2.1 Temperature Range

Operating: -20°C to +70°C (-4°F to +158°F)

Storage: -40°C to +85°C (-40°F to +185°F)

5.2.2 Material

Enclosure: Polyamide

Labels: Polyester

Membrane overlay: Polyester

5.2.3 Weight

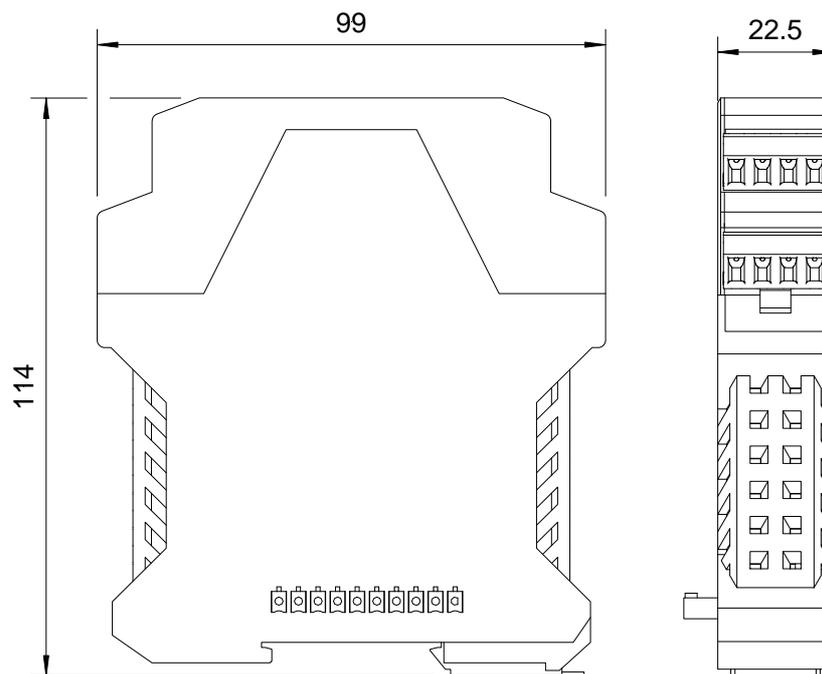
Module weight
(including free part screw terminals): 130g (approx.)

5.2.4 Ingress Protection

Assembled node: IP20

5.2.5 Dimensions

(Dimensions shown in mm)



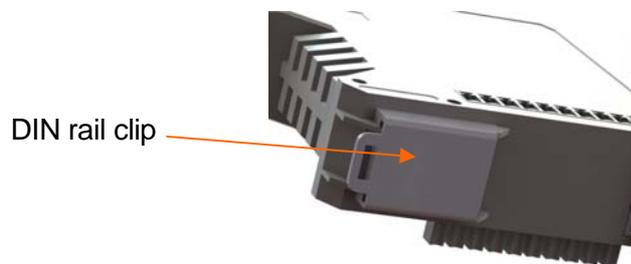
6 UNPACKING & INITIAL PREPARATION FOR USE

6.1 Unpacking

The module should be removed from the sealed bag inside the protective cardboard carton. All packaging should be disposed of in an appropriate way.

6.2 Node Assembly

The module is designed to clip and fit onto TS 35 DIN terminal rail (both standard and deep types) with other IcenI modules to form a node. A metal clip is provided on the base of each module for this purpose.



An IcenI node can be mounted in both vertical and horizontal orientations according to terminal rail layout. Assembly of the IcenI node can be achieved in one of two ways:

- The IcenI node (including the ICENI/AI-03 module) can be assembled on a bench and then fitted into place on the DIN rail with a slight tilting action. It is important that the metal DIN rail latch on the underside of each module engages properly with the rail to retain the modules in place.
- The ICENI/AI-03 module can be fitted with other modules one at a time on the DIN rail with a slight tilting action. It is important that the metal DIN rail latch on the underside of each module engages properly with the rail to retain the module in place. The modules can then be pressed together tightly to ensure that each module plugs into its neighbour to form the node.

6.3 Node Disassembly

Disassembly of the IcenI node is essentially the reverse of the procedure above and can be achieved in one of two ways:

- Each module can be separated from the next on the rail. The metal DIN rail latch can then be operated with a small screwdriver and the modules removed with a tilting action, one by one.
- The metal DIN rail latches for all modules can be released in turn with a small screwdriver until the IcenI node is free to be removed with a tilting action. The modules can then be separated from each other.

6.4 Module Positioning Within a Node

The ICENI/AI-03 module/s should be fitted in any of the yellow locations shown in the diagram below according to the total number of signal conditioning modules assembled in the node.



Modules should be assembled with population starting at position 1 on the left hand side, continuing towards position 16 on the right.

7 FIELD WIRING TERMINATION

7.1 Terminal & Connector Layout



| CHANNEL | TERMINAL | DESCRIPTION |
|---------|----------|-------------|
| 1 | 1 | TC+ |
| | 2 | TC- |
| | 3 | - |
| | 4 | - |

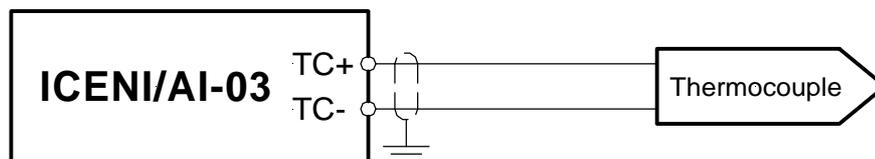
| CHANNEL | TERMINAL | DESCRIPTION |
|---------|----------|-------------|
| 2 | 5 | TC+ |
| | 6 | TC- |
| | 7 | - |
| | 8 | - |

| CHANNEL | TERMINAL | DESCRIPTION |
|---------|----------|-------------|
| 3 | 9 | - |
| | 10 | - |
| | 11 | TC- |
| | 12 | TC+ |

| CHANNEL | TERMINAL | DESCRIPTION |
|---------|----------|-------------|
| 4 | 13 | - |
| | 14 | - |
| | 15 | TC- |
| | 16 | TC+ |

(- : not connected)

7.2 Wiring Schematic



7.3 Earthing / Grounding

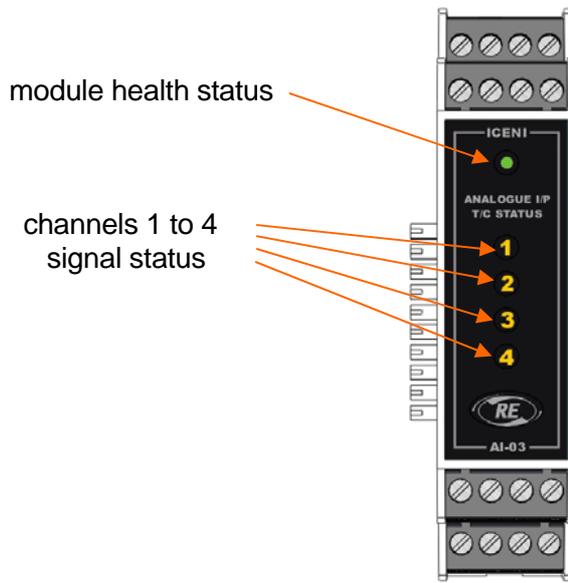
The metal terminal rail to which the IcenI node is attached should be connected to a 'clean' earth / ground point. In many applications this would be the chassis of the product.

It is recommended that screened thermocouple cable is used, with the screen connected to a 'clean' earth / ground point at the IcenI node end only. This might be via the terminal rail, for example.

8 MODULE USER INTERFACE

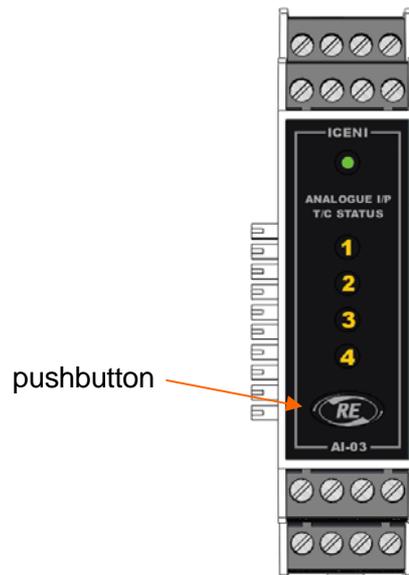
8.1 Indicators

The top face of the module presents the following status indicators:



8.2 Pushbutton

The top face of the module presents a pushbutton for access to channel information on the master module display:



9 MODULE OPERATION

9.1 Module Configuration

Following power up the ICENI/AI-03 module will wait for the master module to automatically configure the IcenI node.

During the configuration process, the module health status indicator will flash green.

Following a healthy node configuration, the module health status indicator will light green continuously.

If the ICENI/AI-03 module loses communication with the master module, a self-reset will take place and the module will await re-configuration. During this period, the health status indicator on the ICENI/AI-03 module will flash green.

Following a 'cold' power up each channel will take up to approximately fifteen seconds to initialise and present a measurement value. However, the value may not be accurate until the module has reached a stable operating temperature. It is recommended that the module is left to 'warm up' for at least thirty minutes before the values are considered accurate.

Following a 'warm' power up (where the power has been removed for greater than two minutes) each channel will take up to approximately fifteen seconds to initialise and present a measurement value. However, the value may not be accurate until the module has reached a stable operating temperature. It is recommended that the module is left to 'warm up' for at least five minutes before the values are considered accurate.

9.2 Signal Configuration

Each signal input can be configured to accept an E, J, K or N type thermocouple sensor signal. Configuration is initiated by pressing the pushbutton on the ICENI/AI-03 module and then following the configuration procedure provided by the master module display.

9.3 Signal Measurements

The signal at each input channel and the temperature of the cold junction is measured and combined in a calculation to establish the temperature sensed by each thermocouple sensor.

This real world measured temperature value (in °C or °F), already cold junction compensated, is made available to the field communications network and shown on the master module display.

Scaling for input signals is such that a value of 500 represents a real world measured temperature of 500°C or 500°F.

9.4 Cold Junction Compensation

The ICENI/AI-03 module has an internal temperature sensor to measure the temperature at the cold junction. This temperature is used in the calculation of sensor signal temperature.

Although only four thermocouple signal channels are supported by the ICENI/AI-03 module, the cold junction temperature is provided as channel five.

This real world measured temperature value for the cold junction (in °C or °F) is made available to the field communications network and shown on the master module display.

Scaling for the cold junction temperature is such that a value of 500 represents a real world measured temperature of 50.0°C or 50.0°F.

It is recommended that when connecting a simulated thermocouple signal to a module that the cold junction temperature indicated by that particular module is used in any simulation calculations.

9.5 Module & Signal Failure Detection

The ICENI/AI-03 module and its input signals are monitored at regular intervals by the master module to check their health status.

The following faults are detected locally by the ICENI/AI-03 module:

| Fault Type | Fault Category | Master Display | ICENI/AI-03 Channel Status LED | Field Communications Network | |
|---------------------|--------------------|--|--------------------------------|------------------------------|--------------|
| | | | | Measured Value | Status Value |
| signal open circuit | major signal fault | measured signal : <i>'fault: o.circuit'</i> | off | 9999°C 9999°F | 1 |

The faults above are non-latching and will self-reset when the failure condition is removed.

In addition, the following faults are detected by the master module:

| Fault Type | Fault Category | Master Display | Master Fault Status Output | Field Communications Network | |
|---|----------------------|-------------------------------------|----------------------------|------------------------------|----------------------------|
| | | | | Measured Value | Status Value |
| field communications network attempts to access data for a signal channel > 4 | network access fault | - | - | 9999°C 9999°F | 7 (channel unavailable) |
| ICENI/AI-03 module stops responding to master module | module fault | module status shown as flashing red | de-energises | - | 8 (module lost) |

The faults above are non-latching and will self-reset when the failure condition is removed.

With the system operating in a healthy state the following will be observed:

| Power Up Status | Master Display | AI-03 Channel Status LED | Field Communications Network | |
|--|----------------|--------------------------|------------------------------|---------------------|
| | | | Measured Value | Status Value |
| During initialisation period at power up | 'initialising' | - | 9999°C 9999°F | 6 (initialising) |
| After initialisation | measured value | on | measured value | 0 (healthy) |

And for the cold junction temperature presented on channel 5:

| Master Display | Field Communications Network | |
|----------------|------------------------------|----------------|
| | Measured Value | Status Value |
| measured value | measured value | 0 (healthy) |

10 DATA COMMUNICATIONS TO MASTER MODULE

The ICENI/AI-03 module communicates its signal information to the master module via a module process image. The master module takes this image and combines it with those from other IcenI signal conditioning modules to form a process image representing the whole IcenI node. It is from this image that data will be exchanged on the field communications network.

The generic IcenI signal conditioning module process image takes the format shown in the diagram on the left below, where sixteen data slots are filled with up to eight measured or driven signal values and up to eight signal status values.

| | |
|--|--|
| MEASURED / DRIVEN SIGNAL VALUES | CHANNEL 1 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 2 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 3 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 4 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 5 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 6 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 7 MEASURED / DRIVEN VALUE (if available) |
| | CHANNEL 8 MEASURED / DRIVEN VALUE (if available) |
| SIGNAL STATUS VALUES | CHANNEL 1 STATUS VALUE (if available) |
| | CHANNEL 2 STATUS VALUE (if available) |
| | CHANNEL 3 STATUS VALUE (if available) |
| | CHANNEL 4 STATUS VALUE (if available) |
| | CHANNEL 5 STATUS VALUE (if available) |
| | CHANNEL 6 STATUS VALUE (if available) |
| | CHANNEL 7 STATUS VALUE (if available) |
| | CHANNEL 8 STATUS VALUE (if available) |

Generic IcenI Signal Conditioning
Module Process Image

| | |
|--|---|
| MEASURED / DRIVEN SIGNAL VALUES | CHANNEL 1 MEASURED VALUE |
| | CHANNEL 2 MEASURED VALUE |
| | CHANNEL 3 MEASURED VALUE |
| | CHANNEL 4 MEASURED VALUE |
| | CHANNEL 5 MEASURED VALUE |
| SIGNAL STATUS VALUES | CHANNEL UNAVAILABLE |
| | CHANNEL UNAVAILABLE |
| | CHANNEL UNAVAILABLE |
| | CHANNEL 1 STATUS VALUE |
| | CHANNEL 2 STATUS VALUE |
| | CHANNEL 3 STATUS VALUE |
| | CHANNEL 4 STATUS VALUE |
| | CHANNEL 5 STATUS VALUE (permanently healthy) |
| CHANNEL UNAVAILABLE | |

ICENI/AI-03 Module
Process Image

The diagram (above right) shows the specific format of the module process image for the ICENI/AI-03 module. As only four signal channels (plus cold junction) are present, not all data slots are available.

11 SOFTWARE VERSION

This instruction manual is valid for the following releases of software:

K0013/001

12 CONTACT

For sales or support enquiries, the following contact details should be used. The product part number and serial number (where available) should be referenced.

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13 REVISION HISTORY

| REVISION | DATE | AUTHOR | CHANGES |
|----------|----------|--------|------------------------------------|
| 1 | 04.04.11 | MMB | Original |
| 2 | 22.04.14 | MMB | Major update of format and content |



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