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HEINZMANN[®] Digital Electronic Speed Governors

Basic Systems

HELENOS IV

DG EDC.2-01

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Manual DG 96 003-e / 01-97Druckschrift



Helenos IV			
for engines from approx. 200kW up to approx. 1500kW			
Basic System	DG EDC 2 - 01		
Control Unit	DC EDC 2 - 01		
Actuator	Bosch EDC		
Setpoint Pot.	SW		
Pickup	IA		
	Basic System Control Unit Actuator Setpoint Pot.	ines from approx. 200kW up to approx. 15 Basic System DG EDC 2 - 01 Control Unit DC EDC 2 - 01 Actuator Bosch EDC Setpoint Pot. SW	

D	: Digital
DG	: Digital Governor (Basic System)
DC	: Digital Control Unit
StG	: Actuator (Stellgerät)
SW	: Setpoint Potentiometer (Sollwertpot.)
SW	: Setpoint Potentiometer (Sollwertpot.)
IA	: Pickup (Impulsaufnehmer)



Governors

WARNING

Read this entire manual and all other publications appertaining to the work to be performed before installing, operating or servicing this equipment.

Practice all plant and safety instructions and precautions. Failure to follow instructions correctly may result in personal injury and/or damage to property.

WARNING

The engine, turbine or any other type of power plant must be equipped with separate overspeed-, overtemperature- resp. overpressure shutdown devices operating independently of the electronic speed governor. Such devices are absolutely indispensable in order to protect operating personnel against injuries and the engine against damages that may occur in case of a runaway or of a failure of the electronic speed control.

We retain the right to introduce technical changes!



Contents

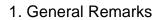
	Page
1. General Remarks	1
2. Functions	2
3. Mode of Operation	5
4. Block Diagram of the Digital Governor DG EDC 2 - 01	6
5. Pickup IA	7
5.1. Specification	7
5.2. Installation	7
5.3. Tooth profile	8
Due to tolerances, a radial arrangement of the magnetic pickup is	
preferable.5.4. Clearance of Magnetic Pickup	8
5.4. Clearance of Magnetic Pickup	9
5.5. Mounting Measurements	10
5.6. Redundant Speed Signal	10
6. Setpoint Potentiometers and Sensors	11
6.1. Setpoint Potentiometer SW 01 - 1 - o (one turn)	11
6.2. Setpoint Potentiometer SW 02 - 10 - o (10 turns)	11
6.3. Setpoint Value Adjustment by Current Signal	12
6.4. Digital Presetting of Setpoint Values	12
6.5. Setpoint Value Adjustment by Pedal	12
6.6. Pressure Sensors	12
6.7. Temperature Sensors	13
7. Control Unit DC EDC 2 - 01	14
7.1. Specification	14
Remark	15
7.2. Measurements	16



8.	Actuators	18
	8.1. Design and Mode of Operation	18
	8.2. Specification	19
~		~~
9.	Electric Connection	
	9.1. Connection of Shielding	
	9.2. Example of Connection for Generator Set	
	(Parallel- and mains operation with digital accessories)	
	9.3. Example of Connection for Generator Set	
	9.4. Example of Connection for Vehicle Operation	
	9.5. Example of Connection for Locomotive Operation	
	9.6. Example of Connection for Locomotive Operation	
	9.7. Example of Connection for Marine Operation	
	9.8. Example of Connection for Marine Operation	
	9.9. I/O- Configuration according to Customers Demand	50
10	Programming Possibilities	5 1
I	0. Programming Possibilities	
	10.1. Programming by the Manufacturer	
	10.2. Programming with the Hand- Held Programmer 2	
	10.3. Programming by PC	
	10.4. Programming with User Masks	
	10.5. Transferring Data Sets	
	10.6. Assembly Line End Programming	52
11	.Starting the Engine - Brief Instructions	53
12	2. Plug Connections	55
13	8. Ordering Specifications	56
	13.1. General Informations	
	13.2. Cable Harness	
	13.3. Cable Lengths	
	a) L1 = Control unit - battery	
	b) L2 = Control unit - actuator	
	c) L3 = Control unit - setpoint adjusting unit	
	d) L4 = Control unit - pickup	
	e) L5 = Control unit - sensor inputs	
	f) L6 = Control unit - digital inputs	
	 g) L7 = Control unit - overspeed protection b) L8 - Control unit - controlled current output 	
	h) L8 = Control unit - controlled current output	59



i) L9 = Control unit - status indicator	. 59
j) L10 = Control unit - analogue outputs	. 60
k) L11 = Control unit - frequency input	. 60
I) L12 = Control unit - PWM input	. 60
m) L13 = Communication	. 60
14. Order Specifications for Brochures	. 61





1. General Remarks

Robert Bosch Company delivers size "P" in-line injection pumps where the all electric actuator is directly mounted on the pump.

According to an agreement between **HEINZMANN** and Bosch the delivery of the controller as well as the customer service, e.g. training, application service, technical service, will in certain cases be done by **HEINZMANN**.

This agreement covers the following business parts:

- Stationary applications, such as gensets, total energy plants
- Heavy duty machines, such as crawlers
- Agriculture machines, such as tractors, harvestors
- Locomotive applications
- Marine applications
- Special vehicles, such as mobile cranes

This agreement does not cover any truck applications.

In order to cover the various functions **HEINZMANN** offers 3 different lines of governor systems:

- PRIAMOS IV DG EDC 1 03
 Systems with complex functions
- HELENOS IV DG EC 2 01
 Systems with medium number of functions
- ALEXANDROS IV DG EDC 3 00
 Systems with low number of functions

This brochure describes the Helenos IV system

System PRIAMOS IV	please refer to brochure DG 96 004-e
System ALEXANDROS IV	please refer to brochure DG 96e



2. Functions

The **HEINZMANN** digital governor with the control unit DC EDC 2 - 01 constitutes a speed governor offering a medium range of functions.

In addition to speed regulation, the following functions are available:

a) Starting Fuel Flow Adjustment

When setting starting fuel flow, starting minimum fuel flow or starting maximum fuel flow are available as alternatives. Furthermore, variable starting fuel flow can be provided, by which starting fuel flow is increased automatically during start-up.

b) Speed Ramp

For applications in which speed is not supposed to respond as fast as possible to changes of setpoint values (e.g., locomotive operation), a speed ramp is available which according to requirements may be programmed separately for increasing or decreasing speed.

c) Fixed Fuel Limitation

For the stop-position and the maximum fuelling position "electric catches" can be provided. This will prevent the governor's thrust from affecting the terminal stops of the injection pump, etc.

d) Speed Dependent Fuel Limitation

For variable speed governors, there is provided an option of programming speed dependent limit curves. Thus, for any speed, torque can be reduced as is permissible for the engine or desired by the user.

e) Boost Pressure Dependent Fuel Limitation

For turbocharged engines, fuelling can be reduced to achieve smokeless operation in case of missing boost pressure (e.g., starting or load change). The respective limit curves can be programmed accordingly.



f) Idling and Maximum Speed Control

For vehicle application, the governor can be made to operate as an idling and maximum speed controller. In addition, one fixed intermediate speed is available, e.g., for an application combining driving and stationary mode (e.g., generator at power take-off). If necessary, a change-over switching of the droop can be provided, i.e., during stationary operation also droop zero is possible.

g) Temperature Dependent Idling Speed

For low temperatures, the engine can be run at some higher idling speed. With the engine warming up, idling speed is reduced to its normal value.

h) Velocity Limitation

For vehicles velocity limitations may be provided.

i) Velocity Regulation

For vehicles velocity regulation can be provided, by which the vehicle is made to maintain some preset velocity.

j) Oil Pressure Monitoring

For the purpose of oil pressure monitoring, speed/pressure dependent limit curves can be provided. If oil pressure is too low, an alarm is given; if oil pressure continues to drop, the engine is shut down.

k) Load Regulation System

For diesel-electric locomotive operation, a load regulation system can be provided, by which generator output is regulated in dependence on speed resp. load.

I) Anti Stick Slip Device

For locomotive operation, an anti stick slip device can be provided.



m) Accessories

Accessories such as synchronizing units, load measuring units, disturbance variable compensation units can be connected via a CAN-Bus within the control unit. The CAN-Bus may also be used to implement load distribution by equal fuelling (e.g., two engines on one gear).

n) Output Signals

For speed and actuator travel, proportional signals are available in the range of

4–20 mA. They can be used for purposes of display or for further processing (e.g., switches).

Furthermore, if errors occur at the sensors or within the control system, an alarm is given.

o) Operating Data Storage

On request, operating data storage can be provided, by which in cases of disturbances and failures the causes may be traced back even at some later time.

When selecting and determining the functions, it has to be ascertained whether the hardware equipment suffices with respect to the total range of functions.





3. Mode of Operation

The actual speed of the engine is read by a pulse pickup from a cog wheel, preferably from the starter gear. The microprocessor (CPU) of the control unit compares the actual speed with the preset value. If differences are stated, the new actuator signal is calculated by the CPU and transmitted to the actuator via the output stage. Feedback from the actuator indicates the current position of the output shaft thus allowing optimum signal adjustment by the CPU.

As the governor comprises an I-fraction and as for any load level the speed is permanently compared with a fixed preset value, speed can be kept constant also in steady state, i.e., droop is zero.

For applications requiring droop, the speed related to the respective fuelling is calculated by the CPU and entered as correction of the setpoint value.

During standstill, a particular circuit ensures that only the current of the control unit is received by the governor, but no current flows to the actuator motor.



4. Block Diagram of the Digital Governor DG EDC 2 - 01

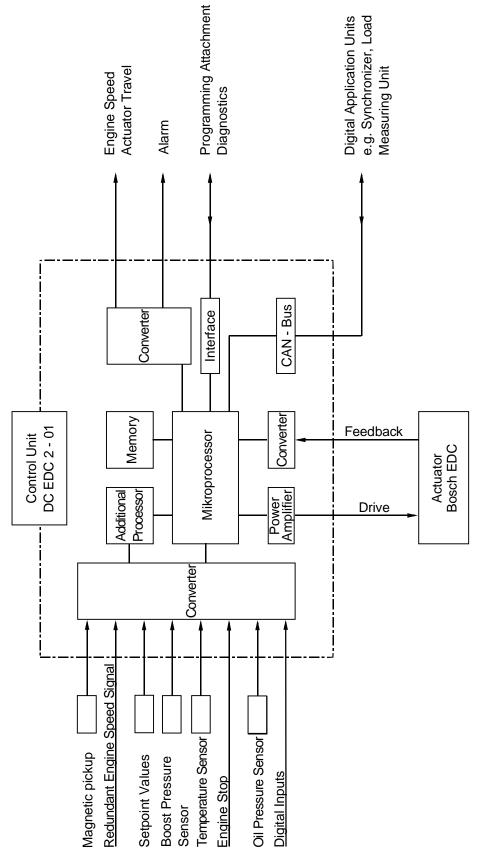


figure 1: blockdiagram DG EDC 2 - 01



5. Pickup IA ...

The pick-up integrated inside the Bosch actuator is normally not used because its resolution is not high enough (half engine speed, low number of teeth)

5.1. Specification

	IA 02 - 76 to IA 12 - 102
Temperatur Range	-55 °C to +120 °C
Output Voltage	0,5 to 10 Volt ~ (AC)
Resistance	approx. 52 Ohm
Distance from Pickup Wheel	0,5 to 0,8 mm
Protection grade	IP 55

Г

5.2. Installation

The installation of the pickup has to be arranged in such a way as to obtain a frequency as high as possible. Normally, the **HEINZMANN** governors are designed for a maximum frequency of 12000 Hz. Frequency (by Hz) is calculated according to the formula

$$f(Hz) = \frac{n(1/min) * z}{60}$$

z = number of teeth on the pickup wheel

Example:

$$n = 1.500$$

$$z = 160$$

$$f = \frac{1500 * 160}{60} = 4.000 \text{ Hz}$$



NB: It should be taken care that the speed can be measured by the pulse pickup without any bias. For best results therefore, the speed pickup should take the engine speed from the crankshaft. A suitable position for this is, e.g., the starter gear (but not the injection pump wheel).

The pickup gear must consist of magnetic material (e.g., steel, cast iron).

5.3. Tooth profile

Any tooth profile is admissible. The top width of the tooth should be 2.5 mm minimum, the gap and the depth of the gap at least 4 mm. For index plates the same dimensions are valid.

Due to tolerances, a radial arrangement of the magnetic pickup is preferable.



5.4. Clearance of Magnetic Pickup

The distance between the magnetic pulse pickup and the tooth top should range from 0.5 and 0.8 mm. (It is possible to screw in the magnetic pickup till it touches the tooth and then unscrew it for about half a turn.)

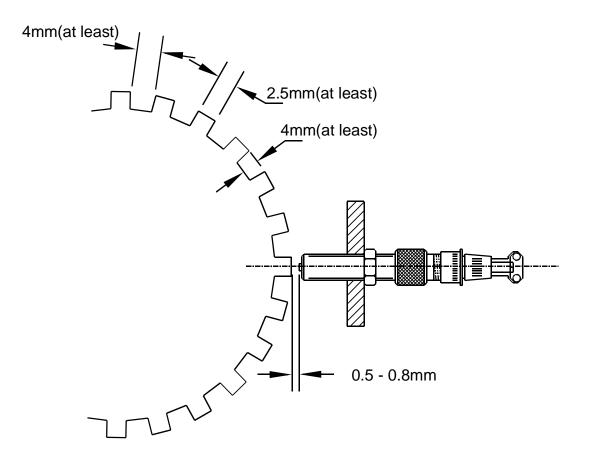


figure 2: clerance of pickup



5.5. Mounting Measurements

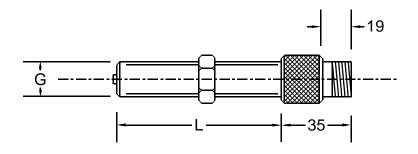


figure 3: measurements of pickup

Measures	L	G	Remarks
Туре	(mm)		
01 - 38	38	M 16 x 1,5	
02 - 76	76	M 16 x 1,5	appropriate
03 - 102	102	M 16 x 1,5	plug
11 - 38	38	5/8"-18UNF-2A	SV6-IA-2K
12 - 76	76	5/8"-18UNF-2A	
13 - 102	102	5/8"-18UNF-2A	

Ordering specification, e.g. IA 02-76

5.6. Redundant Speed Signal

If precautions are to be taken with regard to failures of the pulse pickup, a second pulse pickup can be connected to the control unit. In case that an electric generator with terminal W is available, this signal may be used for emergency operation as well as any other signal of a tachogenerator.

In case of a failure on puls pickup 1, the governor automatically switches over to the redundant speed signal and gives an alarm.



6. Setpoint Potentiometers and Sensors

Dependent on particular applications, a series of setpoint potentiometers are available for the **HEINZMANN** Digital Controls.

6.1. Setpoint Potentiometer SW 01 - 1 - o (one turn)

Displacement Angle Resistance Temperature Range Protection

approx. 312° 5 kOhm -55 °C to + 120 °C IP 00

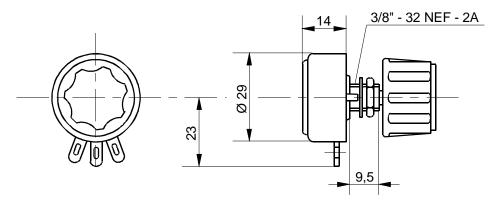


figure 4: potentiometer SW 01 - 1

6.2. Setpoint Potentiometer SW 02 - 10 - o (10 turns)

Displacement Angle Resistance Temperature Range Protection 10 turns 5 kOhm -55 °C to + 105 °C IP 00

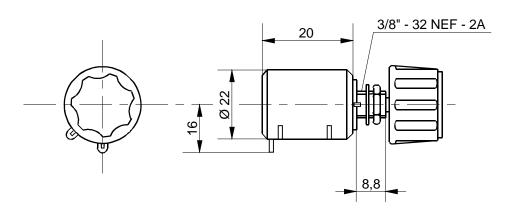


figure 5: potentiometer SW 02 - 10

6. Setpoint Potentiometers and Sensors



On request, the potentiometers, as specified under 6.1 and 6.2, can be supplied with analogue adjustment knob with lock in place of the standard rotating knob. In this case, ordering specification is SW..-..-m.

Equally, instead of the knob a clamping fixture can be installed. Ordering specification is to changed to SW ..-..-k.

6.3. Setpoint Value Adjustment by Current Signal

For the speed setpoint value a current signal of 4–20 mA can be directly connected to the control unit. If the signal fails, the governor will set minimum speed according to the 4 mA value or a programmable substitute value.

6.4. Digital Presetting of Setpoint Values

A 4 bit binary coded digital input for 16 speed levels from n_{min} to n_{max} can be directly connected to the control unit.

6.5. Setpoint Value Adjustment by Pedal

This unit is basically an angular position transducer that translates a foot pedal into a proportional current or voltage for 0 - 45° rotation. The resulting output can be used for speed setting. For more information refer broschure E 83 005 - e.

6.6. Pressure Sensors

For pneumatic setpoint adjustment are pressure sensors available as follows:

pressure range	up to 10 bar	DSG 01
	up to 5 bar	DSG 02

As boost pressure sensor for a range up to 2 bar the pressure sensor DSG 03 is available.



6.7. Temperature Sensors

As temperature sensors NTC - resistors or Ni 1000 - resistors are to be utilized.



7. Control Unit DC EDC 2 - 01

7.1. Specification

Operating Voltage	24 V DC (12 V DC)	
Maximum Voltage	35 V DC	
Minimum Voltage	18 V DC (9 V DC)	
Maximum Ripple Voltage	maximum 10 % with 100 Hz	
Permissible Voltage Dip at Maximum Voltage of Actuator device	maximum 10 % in control	
Fuse Protection of Governor Electronic Power stage	3 A 16 A	
Current Consumption actuator	approx. 200 mA + current of	
Storing Temperature	- 55 °C to+ 85 °C	
Operating Ambient Temperature	- 40 °C to + 70 °C	
Humidity	up to 100 %	
Control Frequency	200 to 12.000 Hz	
Steady State Variation	± 0.25 %	
Speed Variation due to Temperature for Frequency greater than 500 Hz between -40 °C and + 70°C	±1%	
Protection grade DC EDC 2 - 01 - 00 DC EDC 2 - 01 - 55	IP 00 IP 55	



Weight DC EDC 2 - 01 - 00 DC EDC 2 - 01 - 55

approx. 1.2kg approx. 3kg

Remark

The control unit is available with terminal strip (DC EDC 2 - 01 - 00) or with plug-in connectors (DC EDC 2 - 01 - 55) alternatively. At delivery of the control unit the exact governor type together with identification of housing, software version and serial number is printed on the type plate.

Example: DC EDC 2 - 01 - 55 - 12700



7.2. Measurements

Control Unit with plug-in connectors (DC EDC 2 - 01 - 55)

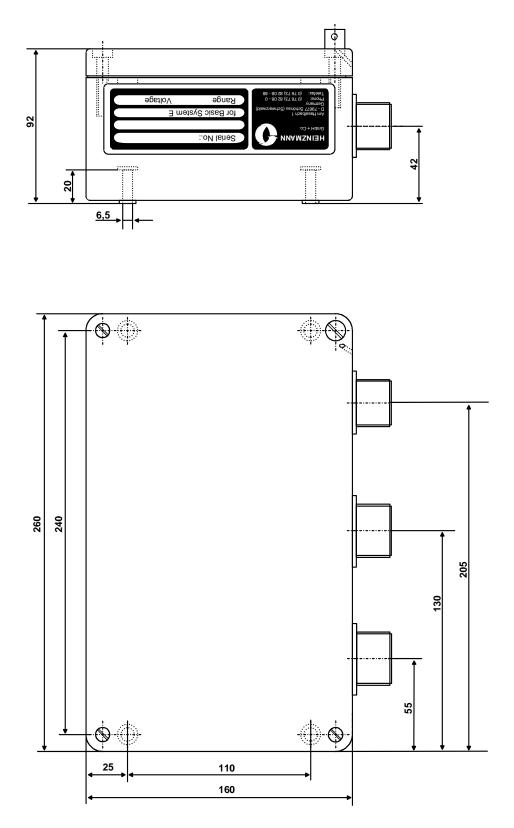


figure 6: housing of DC EDC 2 - 01 - 55



Control Unit with terminal strip (DC EDC 2 - 01 - 00)

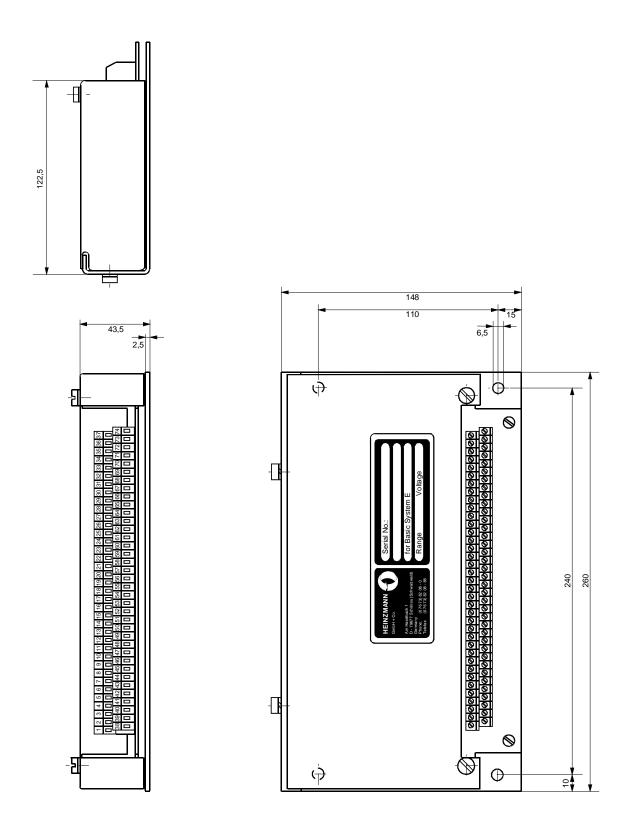


figure 7: housing of DC EDC 2 - 01 - 00



8. Actuators

8.1. Design and Mode of Operation

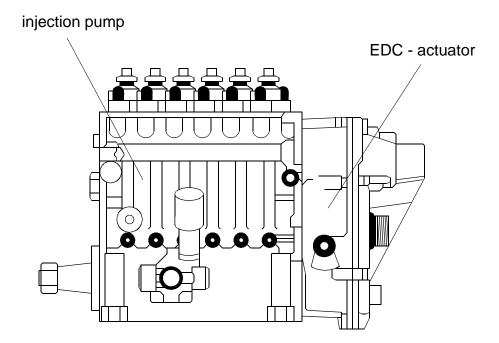


figure 8: sectional drawing of actuator

The Bosch - EDC - actuator (RE...) is directly mounted on the in-line pump so that there is no linkage necessary.

The spring loaded control rack is moved by a magnet, where the spring power moves the control rack to stop position and the magnet power to max. fuel.

The position of the control rack is monitored by a no-touch feedback system and transferred to the control unit.



8.2. Specification

(For information only! Refer to appropriate Bosch- documents)

	Bosch - EDC
Max. actuator trevel	21mm
Spring power of back spring in stop position	approx. 10 N
Spring power of back spring in full position	approx. 50 N
Max. magnetic power	approx. 75 N
Max. current consomption	approx. 11 A
Current consamption in operation	approx. 4-6 A
Coil resistance of governing magnet	R ₂₀ approx. 0,6 Ohm
Storage temperature	-55°C to +90°C
Ambient temperature in operation	-40°C to +80°C
Ambient temperature with reduced governor functions	-40°C to 0°C
Protection graed	IP 55



9. Electric Connection

9.1. Connection of Shielding

To avoid elektromagnetic influences it is necessary to connect cable shields at both ends. This includes shielding from control housing to sensors, from control housing to potentiometers, from control housing to actuator and from control housing to accessory units. If there is a potential difference between the control housing and any of these other componets, to avoid currents via the shielding it is necessary to run a separate wire from the control housing to each of these components.

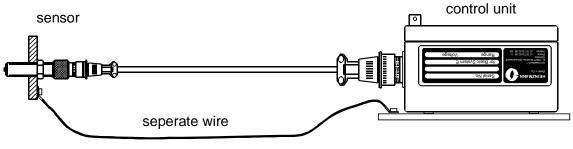


figure 9: connection of seperat wire

At cable ends without plugs (e.g. terminal strip or pins) the shielding must be connected at the housing near the contacts.

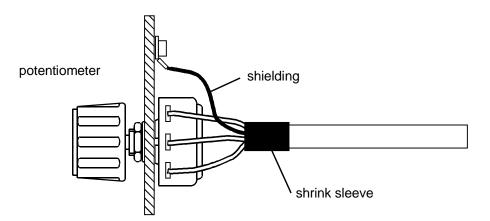


figure 10: shield connection without plug



In case of a plug connection the shielding is jamed in the strain relief of the plug.

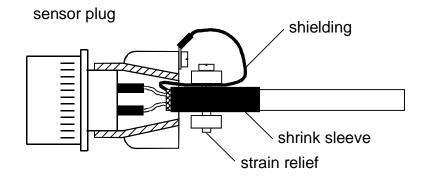
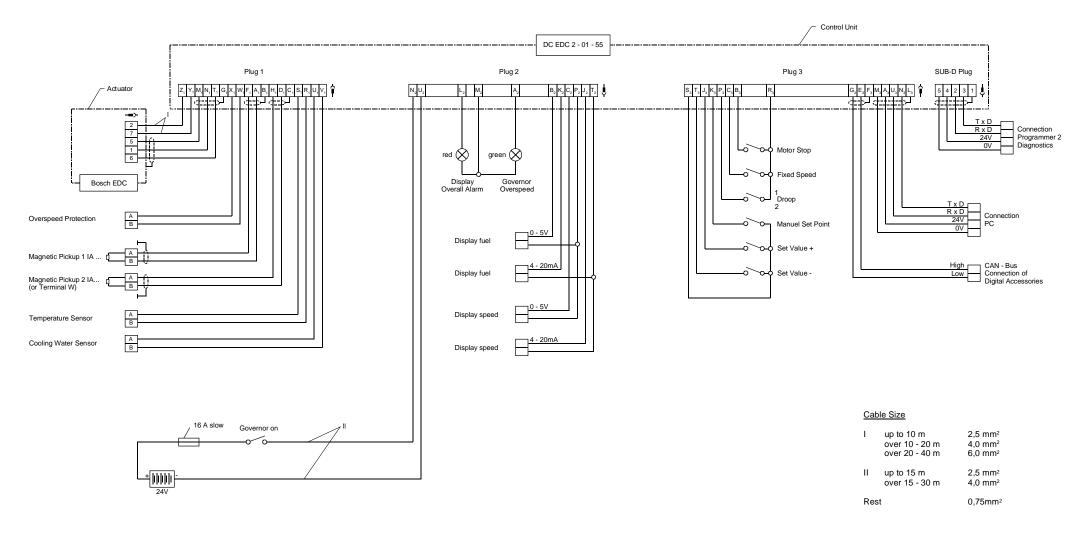


figure 11: shield connection in the plug



9.2. Example of Connection for Generator Set

(Parallel- and mains operation with digital accessories)

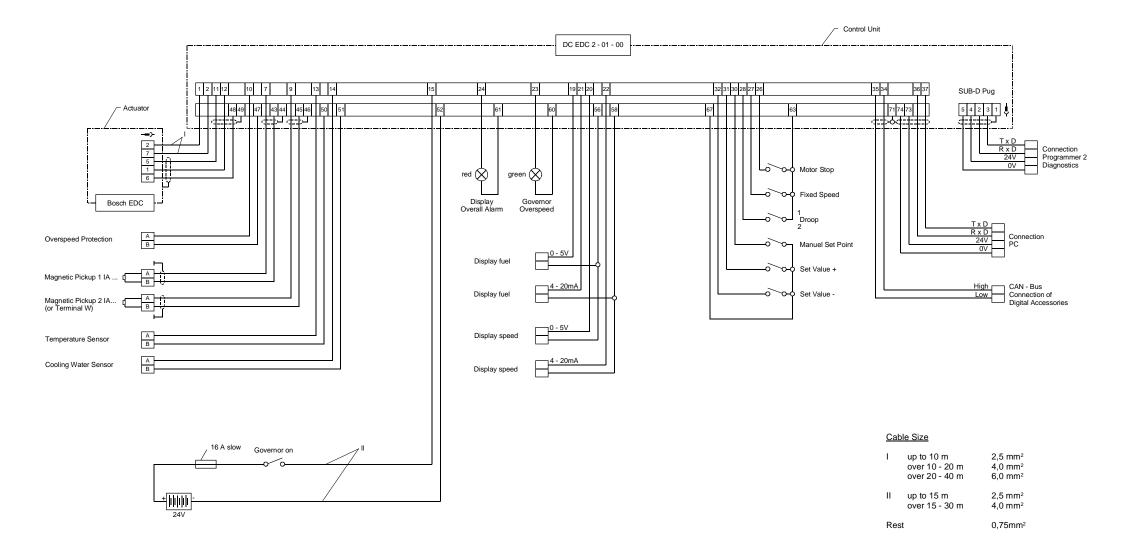




9. Electric

figure 12: connections with plugs (IP 55) for genset with digital accessories





9. Electric

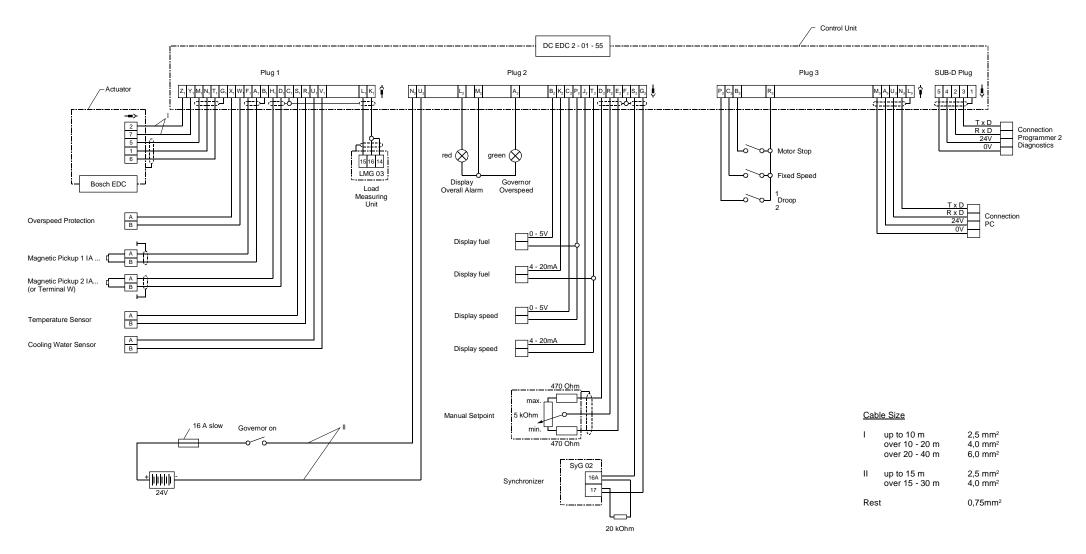


figure 13: connections with terminal strip (IP 00) for genset with digital accessories



9.3. Example of Connection for Generator Set

(Parallel- and mains operation with analogue accessories)

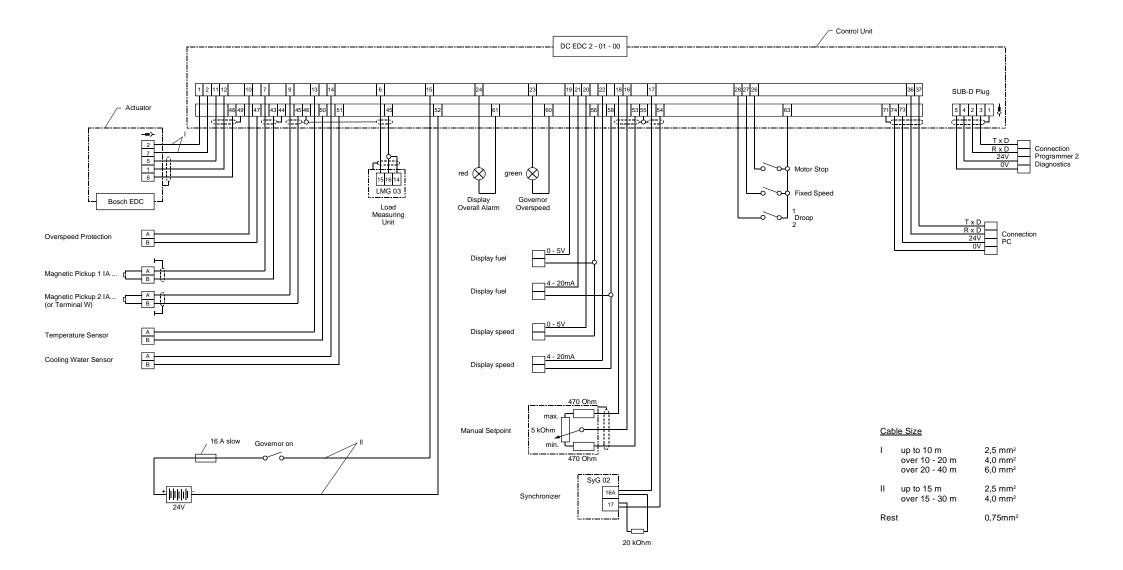




9. Electric

figure 14: connections with plugs (IP 55) for genset with analogue accessories







9. Electric

figure 15: connections with terminal strip (IP 00) for genset with analogue accessories



9.4. Example of Connection for Vehicle Operation

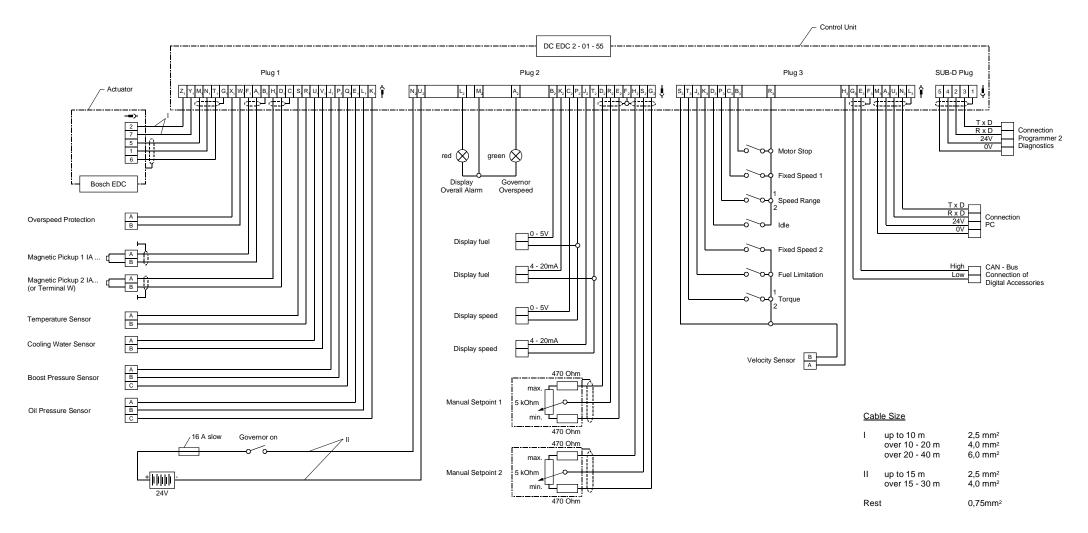


figure 16: connections with plugs (IP 55) for vehicle operation



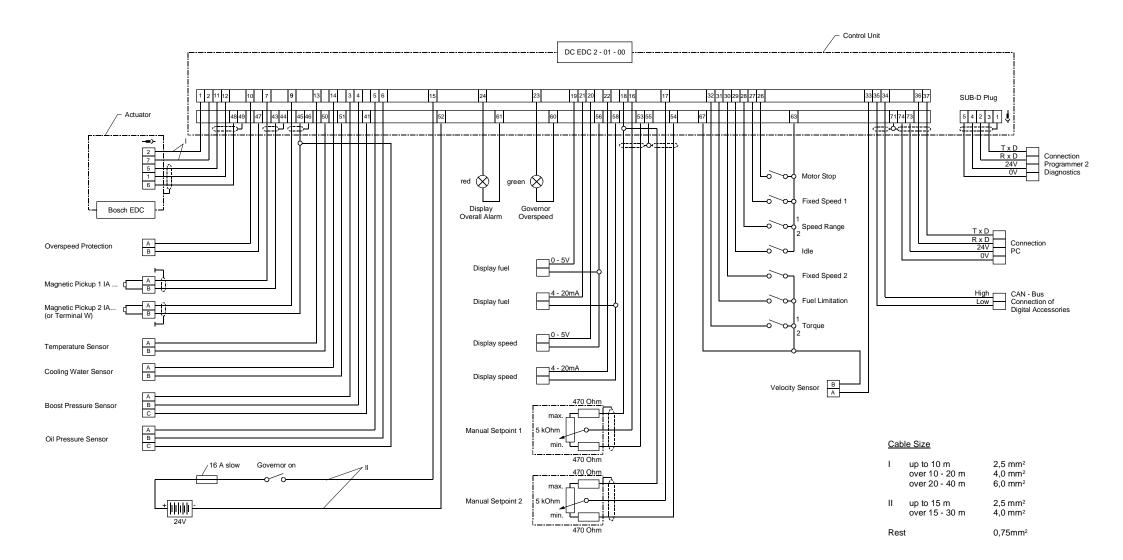




figure 17: connections with terminal strip (IP 00) for vehicle operation



9.5. Example of Connection for Locomotive Operation

(16 speed levels)

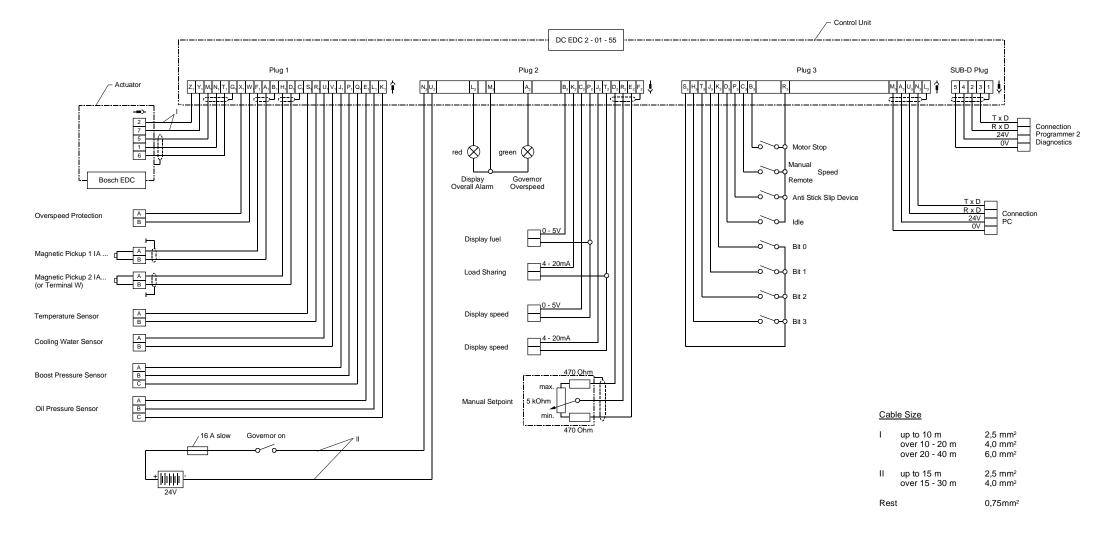
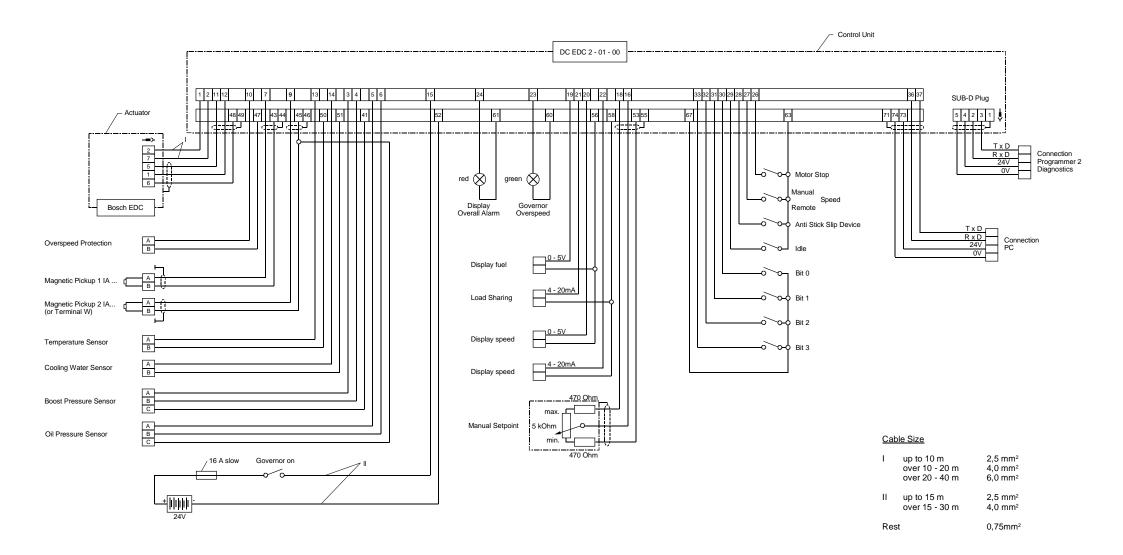




figure 18: connections with plugs (IP 55) for locomotive with speed steps





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figure 19: connections with terminal strip (IP 00) for locomotive with speed steps



9.6. Example of Connection for Locomotive Operation

(Speed adjustment by current signal)

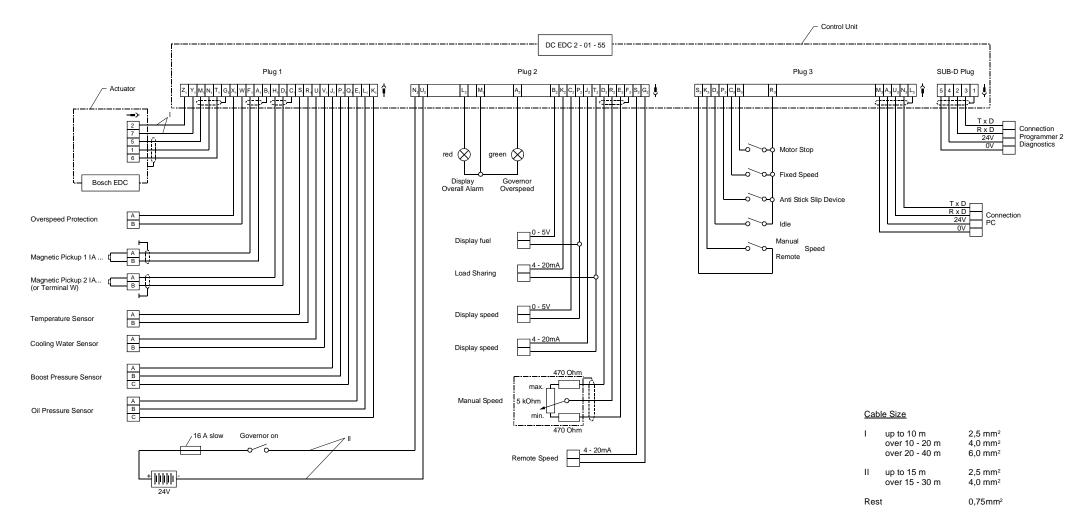




figure 20: connections with plugs (IP 55) for locomotive with current input



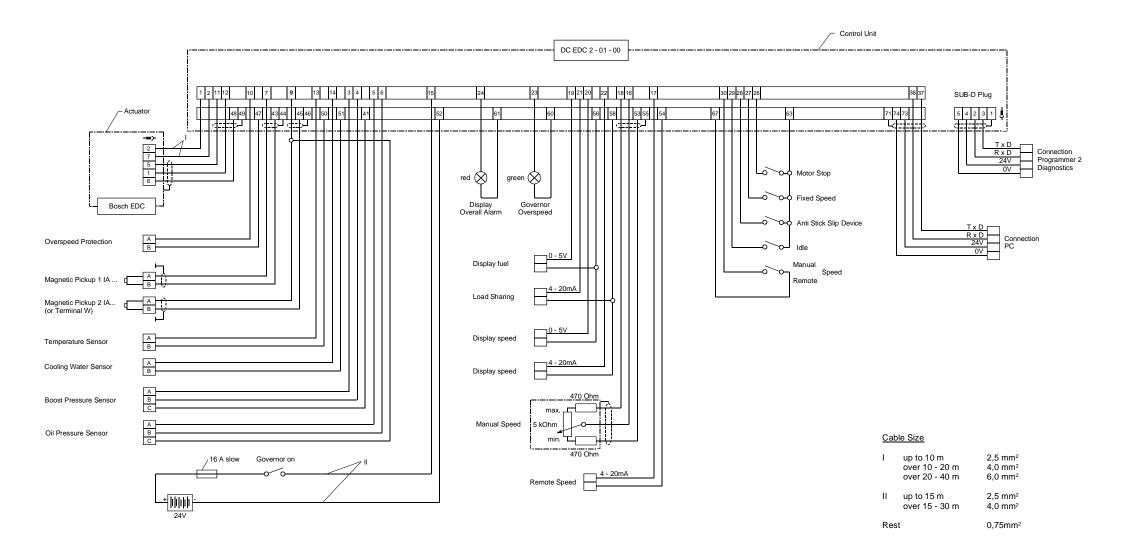




figure 21: connections with terminal strip (IP 00) for locomotive with current input



9.7. Example of Connection for Marine Operation

(Twin operation: 2 engines with 1 propeller)

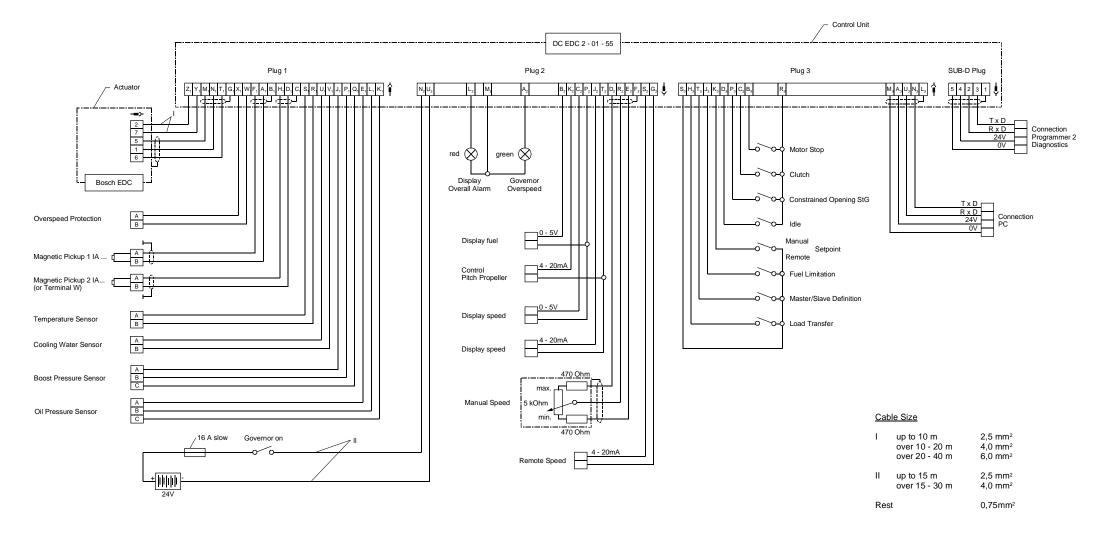




figure 22: connections with plugs (IP 55) for marine twin operation



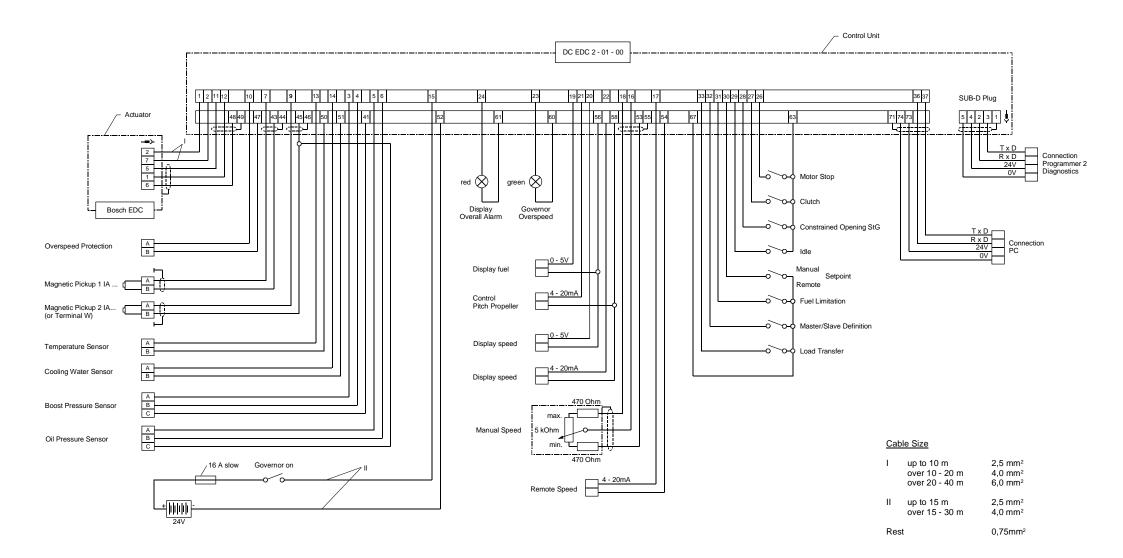




figure 23: connections with terminal strip (IP 00) for marine twin operation



9.8. Example of Connection for Marine Operation

(Single engines)

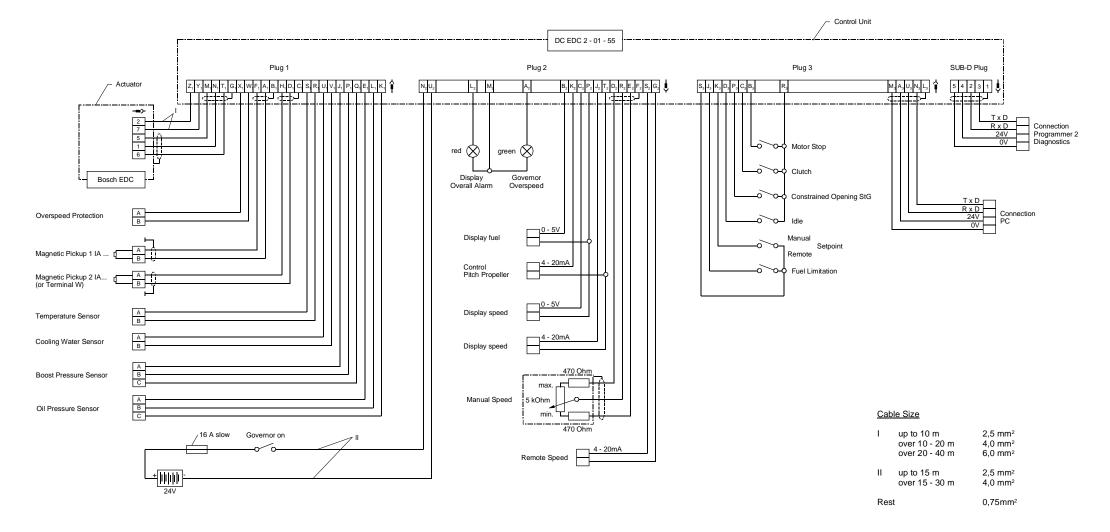




figure 24: connections with plugs (IP 55) for marine single operation



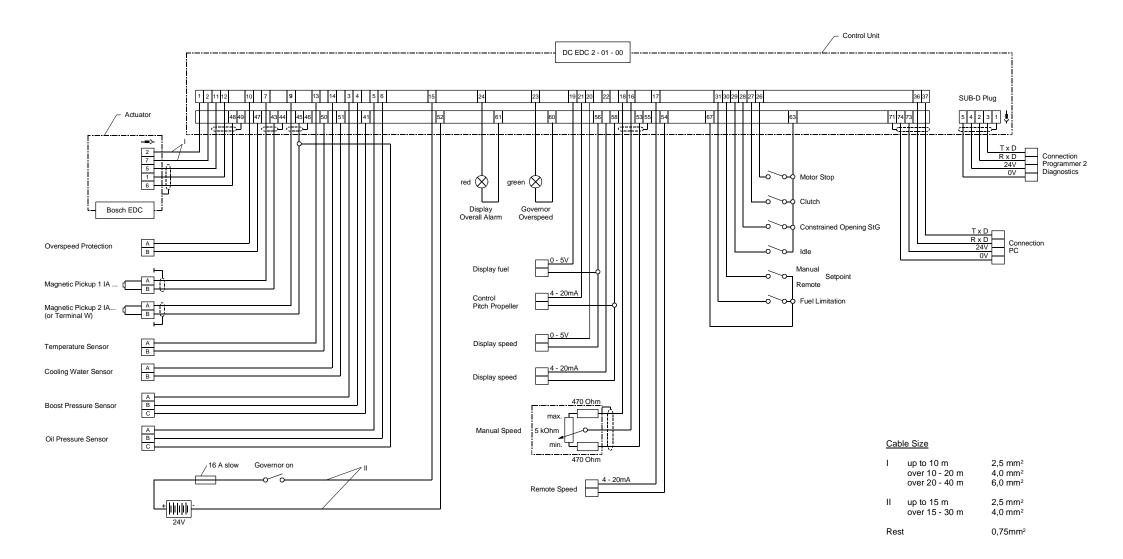




figure 25: connections with terminal strip (IP 00) for marine single operation



9.9. I/O- Configuration according to Customers Demand

For different modes of usage HEINZMANN suggests the input/outputconfiguration as shown in the following table:



10. Programming Possibilities

Programming the Heinzmann Digital Governor can be performed according to the possibilities described below:

10.1. Programming by the Manufacturer

During final inspection by the manufacturer, the functionability of the governor is checked by means of a test program. If the operational data for the governor are available, the test program is executed using those data. On the engine, only the dynamic values and, if necessary, the actuator position limits and sensors have to be adjusted.

10.2. Programming with the Hand- Held Programmer 2

The entire programming can be performed using the Hand-Held Programmer 2. This handy device may be conveniently used for development and for serial adjustment as well as for service purposes.

10.3. Programming by PC

Programming can also be performed using the PC. In comparison with the hand-held programmer, this method offers advantages with respect to the possibilities of having characteristic curves readily displayed on the screen and easily varied; the same holds for the time diagrams when putting the governor into operation on the engine. Furthermore, the PC offers a better overview, as the PC program presents a menu structure and is able to continuously display several parameters at a time.

The PC program also permits to save and load governor data to and from diskettes.



10.4. Programming with User Masks

Principally, programming may be performed with the help of user masks that have been provided by Heinzmann or may conveniently be created by the user himself. Within a user mask, only those parameters are accessible that are actually needed.

10.5. Transferring Data Sets

Once programming with respect to a specific engine type and its application has been completed, the data set can be stored (in the hand-held programmer or on diskette). For future cases of similar applications, the data set may be downloaded into the new governors.

10.6. Assembly Line End Programming

This method of programming is applied by the engine manufacturer during the final bench tests of the engine. On this occasion, the governor is programmed with regard to operation requirements and to ordering specifications.

For more details consult the special brochure DG 94 104 - e.



11. Starting the Engine - Brief Instructions

- **11.1** Adjust clearance of magnetic pulse pickup.
- **11.2** Check program with respect to relevant parameters: number of teeth, speed, etc.
- **11.3** Set point potentiometer in mid-position:
 - P Gain to 50
 - I Stability to 0
 - D- Derivative to 0

If the dynamic values have already been determined for an installation, they can be programmed directly at this point.

Attention: Overspeed protection must be guaranteed!

- **11.4** Start engine and run it up to nominal speed using the set point potentiometer.
- **11.5** Increase gain (P-fraction) up to instability and reduce until stability is attained.

Increase stability (I-fraction) up to instability and reduce until stability is attained.

Increse derivative (D-fraction) up to instability and reduce until stability is attained.

With these values set, engine speed is to be disturbed briefly (e.g., by shortly pressing the stop switch), and the transient oscillations are to be observed.

11.6 Check over the entire speed range.

If for maximum and minimum speed other values than the programmed ones should result, this will be due to tolerances of the set point potentiometer. If the speed derivation is not acceptable, it will be necessary to measure the setpoint source.



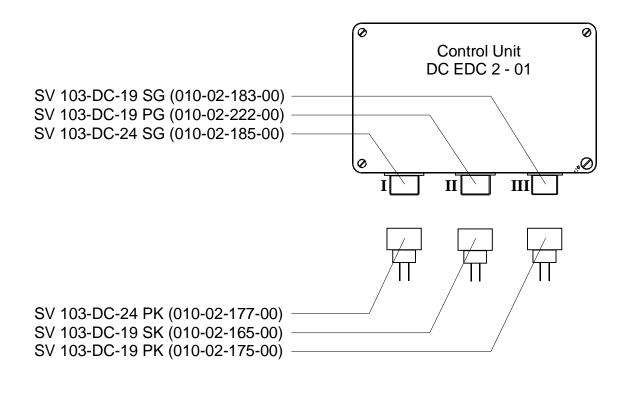
- **11.7** Gain-correction (P-correction) for gas engines resp. for variable speed governors with larger speed ranges; adjust map if necessary.
- **11.8** Checking the remaining program items, e.g., starting fuel injection, ramp time, etc.

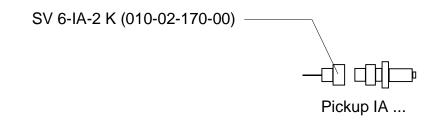
The adjustment procedures as required for items 11.2 bis 11.8 and any further

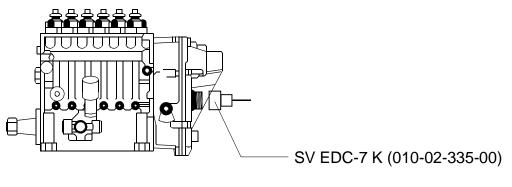
options of adjustemnt are in detail described in brochure DG 95110 - e.



12. Plug Connections







Injection Pump with EDC-Actuator

figure 26: plugs with desination



13. Ordering Specifications

13.1. General Informations

Every data as

supply voltage and kind of usage parameters, such as speeds and number of teeth on the flywheel sensors, such as speed probes, pressure and temperature sensors limitation curves additional functions monitoring funktions input / output configuration

are noted in the brochure "Order Information Digital Speed Governors" Nr. DG 96012-e and shoud be transferred to HEINZMANN.



13.2. Cable Harness

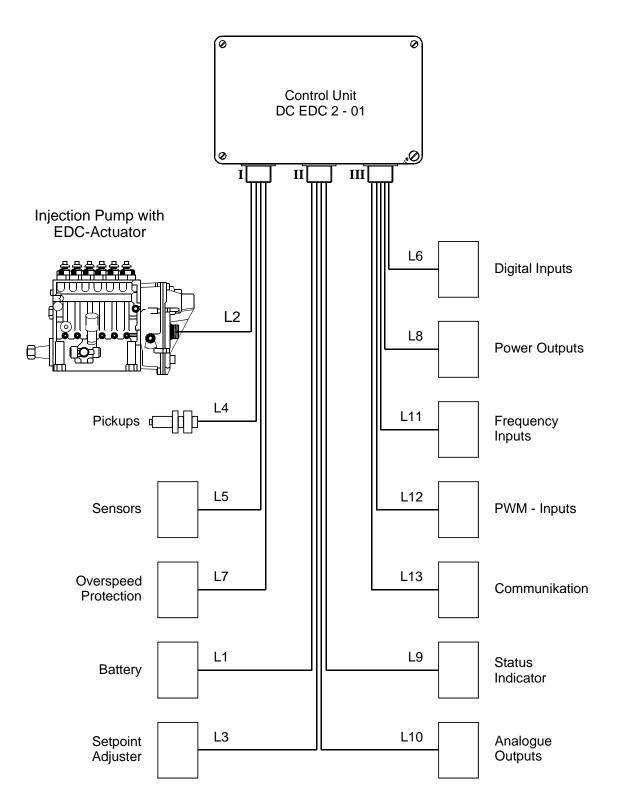


figure 27: harness with cable numbers



13.3. Cable Lengths

It is of advantage to obtain the harness together with the governor.

The necessary cable lengths and versions of units have to be registered here and transfered to HEINZMANN.

Please note: It is not possible to use all signals simultaneous because some inputs and outputs of the governor have various options depending on the application.

Version of Control Unit: with plugs (IP55)	with terminal strip (IP00) \Box
Version of Actuator: with plug (IP55)	with terminal strip (IP00) \Box
a) L1 = Control unit - battery	
L 1 Control unit - batterv	cm

L 1	Control unit - battery	cm	
	Cable size	up to 15 m	2 x 2.50 mm ²
		over 15 - 30 m	2 x 4.00 mm ²

b) L2 = Control unit - actuator

L 2.1	Control unit - actuator (feedback)	cm 3 x 0	.75 mm²shielded
L 2.2	Control unit - actuator (power)	cm	
	Cable size	up to 10 m	2 x 2.50 mm ²
		over 10 - 20 m	2 x 4.00 mm ²
		over 20 - 40 m	2 x 6.00 mm ²

c) L3 = Control unit - setpoint adjusting unit

L 3.1	Control unit - setpoint poti 1	cm	3 x 0.75 mm ² shielded
L 3.2	Control unit - setpoint poti 2	cm	3 x 0.75 mm ² shielded



L 3.3	Control unit - 4-20 mA input	cm	2 x 0.75 mm ²
L 3.4	Control unit - synchronizer	cm	2 x 0.75 mm ² shielded
L 3.5	Control unit - load measuring unit	cm	2 x 0.75 mm ² shielded

d) L4 = Control unit - pickup

L 4.1	Control unit - pickup 1	cm	2 x 0.75 mm ² shielded
L 4.2	Control unit - pickup 2	cm	2 x 0.75 mm ² shielded

e) L5 = Control unit - sensor inputs

L 5.1	Control unit - temperature 1 cm	2 x 0.75 mm ²
L 5.2	Control unit - cooling water temperature cm	2 x 0.75 mm ²
L 5.3	Control unit - boost pressure cm	3 x 0.75 mm ²
L 5.4	Control unit - oil pressure cm	3 x 0.75 mm ²

f) L6 = Control unit - digital inputs

L 6.1	Control unit - switch 1 - 4	cm	5 x 0.75 mm²
L 6.2	Control unit - switch 5 - 8	cm	5 x 0.75 mm ²

g) L7 = Control unit - overspeed protection

L 7 Control unit - overspeed protection cm 2 x 1.50 mm²

h) L8 = Control unit - controlled current output

L 8 Control unit - contr. current output cm 2 x 1.50 mm²

i) L9 = Control unit - status indicator

L 9.1	Control unit - "Overall alarm" ind.	cm	2 x 0.75 mm ²
L 9.2	Control unit - "Overspeed" ind.	cm	2 x 0.75 mm ²



j) L10 = Control unit - analogue outputs

L 10.1	Control unit - display fuel (V)	cm	2 x 0.75 mm ²
L 10.2	Control unit - display fuel (A)	cm	2 x 0.75 mm ²
L 10.3	Control unit - display speed (V)	cm	2 x 0.75 mm ²
L 10.4	Control unit - display speed (A)	cm	2 x 0.75 mm ²
L 10.5	Control unit - load sharing	cm	2 x 0.75 mm ²
L 10.6	Control unit - controll pitch propeller	cm	2 x 0.75 mm ²

k) L11 = Control unit - frequency input

L 11	Control unit - tacho	cm	2 x 0.75 mm ²
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I) L12 = Control unit - PWM input

L 12 Control unit - PWM-in cm 2 x 0.75 mm²

m) L13 = Communication

L 13.1 Control unit - CAN - Bus	cm	2 x 0.14 mm ² shielded
L 13.2 Control unit - PC	cm	4 x 0.14 mm ² shielded



14. Order Specifications for Brochures

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