

# Digital control range for extraction steam turbines

## Si-TEC Xtend CGC ET

## DATA SHEET

#### Models

Si-TEC Xtend CGC ET turbine control is available in three variations:

#### CGC-ET

**Controlled Extraction Turbines** 

#### CGC-ETX

Controlled Extraction Turbines with extended I/Os (via PCU)

#### CGC-AT

Controlled Admission Steam Turbine Applications available



Si-TEC (Smart Integrated Turbine & Engine Control) is the world's only digital governor fully integrated with an automatic synchroniser and kWatt/kVAr control, and was developed by Dawson Technology Pty Ltd in 1991, , which now operates under the name of Heinzmann Australia Pty Ltd as part of the HEINZMANN Group.

With more than 4000 systems now in operation throughout Australia, Asia & internationally, the Si-TEC *Xtend* control Provides a further enhancement of this already successful product.

Designed for use with all sizes of generator, the Si-TEC *Xtend* can be used for Islanded or Co-generation on a wide range of steam turbines including Condensing, Backpressure and Controlled–Extraction applications.



Precise speed governing

Dual MPU for redundancy

Automatic turbine start sequence

Driving wide range of actuators (incl. HEINZMANN all-electric)

Wide range of PIDs

Interfacing wide range of AVR systems

Auto synchronising

kW control & load share

kVAr/PF control & load share

Extraction control (pressure or flow)

Process control (inlet pressure)

Actuator/valve linearization curves

Flexible configuration

User-friendly tuning software (PC tune)

Extensive system diagnostics

Optional I/O expansion

#### **Features**

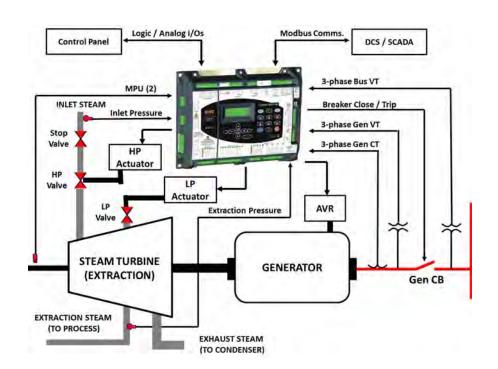
- → Precise speed governing less than (<) 0.1 % of operating (rated) speed at steady state</p>
- → Dual MPU (or prox.) speed sensors for redundancy
- Automatic start/stop sequence initiated by a single logic input to give fuel limited "Guaranteed Start®"
- Typically interfaces with HEINZMANN all-electric actuators, that provide "instantaneous" position feedback
- Capable of driving wide range of actuators including electro-hydraulic (eg. 0-200 mA, 4-20 mA, 0-5 V, +/-10 V etc.), electric, and pneumatic actuators
- → Multi-point linearization curves (HP & LP actuators)
- Multiple and wide range PIDs (includes 6 x speed PIDs, extraction PID, kWatt PID, voltage bias control, synchronising control, kVAr/PF control, etc.)
- → CAN Bus interface with PCU module (driving LP actuator for controlled extraction)
- Expansion of existing I/O via PCU module (doubling of logic inputs, relay outputs, analogue inputs & outputs)
- → Noise and harmonic issues eliminated by design
- ⇒ 3-phase AC RMS voltage and current sensing
- → Configurable alarms can be multi-functional
- Bump®\* feature to optimise tuning of governor
- Graphical display (via pcTune) of Live live steam map and control overview (speed & extraction control)

- Accumulated data recording of turbine running hours, kWatt hours, kVAr hours, etc.
- → Turbine monitoring via Opal Generator Annunciator

## Application range

- Power generation applications where up to 24 generators can be paralleled together. Multiple groups can be combined via GSM (Generator System Master) modules.
- ➤ Single or multiple GSMs for more complex applications, e.g. multiple bus and/or feeders and applications for more than 24 nodes
- → Co-generation operation parallel to the grid for:
  - Soft "bumpless" transfer of loads
  - Peak shaving set max. limit for import power
  - Base loaded to the grid
  - Export excess power to the grid
  - Prime power only export to grid
- Systems requiring high quality power based upon precise frequency and calculations of active and reactive power
- Generating sets in power stations, sugar, paper, petrochemical & other process industries, mining sites and townships, rural & remote communities, hospitals, government & commercial buildings, defence & telecommunications facilities, marine & shipping, as well as oil & gas industry

### Si-TEC Xtend CGC ET turbine interface



## Synchroniser

- Digitally integrated with governor
- Better than 10 secs (typically within 5 secs for 0.1 Hz,
  1.0 % V & 5° phase match) for most applications
- Phase rotation check during synchronising
- Integrated independent "Sync Check"
  (3-ph bus & gen check) hardware
- Optional "Permissive" synchronising function
- → Intelligent "Dead Bus" detection and closure
- → Menu adjustable synchronising parameters

## Load sharing & load control

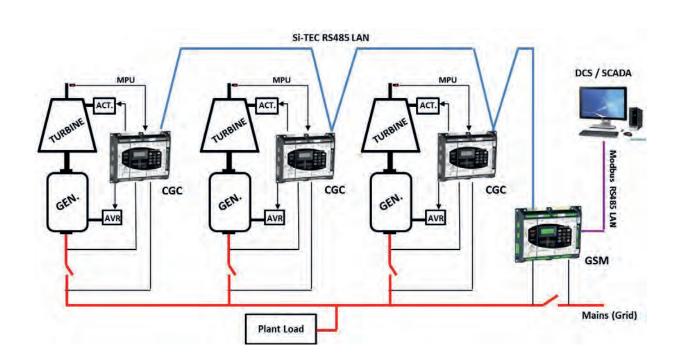
- Digitally integrated with governor
- Automatic and isochronous (islanded) kWatt and kVAr load sharing
- ► Load sharing accuracy to better than 0.5 %
- True RMS AC measurement (3-phase voltage & current) better than 0.25 % accuracy
- Optimum control of active power (kWatts) and reactive power (kVAr/PF) when grid paralleled
- "Bumpless" transfer of active and reactive power
- Mains/grid droop function for larger turbine applications

- Process control (e.g. inlet pressure control)
- → Adjustable load/unload ramp rates
- → Multi-mode kWatt/kVAr power factor control
- → AVR bias to directly interface wide range of AVRs (digital outputs or +/- 8.4 VDC) for PF sharing/control
- → 4-20 mA and Modbus® RS485 referencing available
- → Power factor or kVAr control when base loaded
- Vector disturbance feature senses loss of grid within
  40 mSec to maintain full operation of station

## Display features via Opal Turbine Annunciator

- → 4 x 20 character LCD display, with "back-light flash" feature for active alarms
- Metering of essential generator information (e.g. voltage, frequency, real power and power factor)
- Multiple "Short-Cut" keys to display useful data (e.g. peak hold, running hours, control status & alarms)
- Turbine monitoring parameters including inlet pressure, exhaust pressure, lube oil pressure, etc.
- → Various alarms and shutdown conditions (e.g. low inlet, high exhaust, low lube oil, overspeed etc.)

## Si-TEC Xtend CGC turbine used for mains (grid) parallel application



## I/O features (CGC and PCU units combined)

- 2 actuator driver outputs (HP & LP actuators)
- → 2 MPU speed sensor inputs
- → 32 logic inputs, with LED status indication, of which 28 are user defined for a wide variety of uses, including, "Hot Start", "Sequence Hold", "Speed Raise/Lower", "Voltage Raise/Lower", "Base Load", "Overspeed Test", "Extraction Enabled", "Extraction Priority", etc.
- → 18 relay outputs, with LED status indication, of which 16 are user defined for a wide range of application

Typical control functions include:

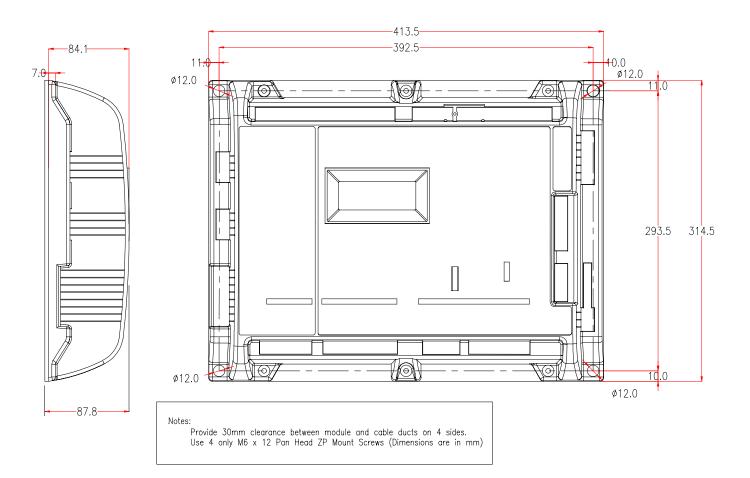
- "Turbine Started"
- · "AVR Priming"
- "Synchronising"
- "Generator C/B" close & trip
- "kW & kVAr" switches

Typical alarm functions include:

- "Speed Sensor" failure
- "Loss of Actuator Feedback" (HEINZMANN actuators)
- "Extraction Signal" failure
- "CAN Bus Comms." failure (CGC & PCU)
- "Reverse kW/kVAr" load
- "High kW/kVAr" load
- "High/Low Frequency"
- "High/Low Voltage"
- ➡ Individual output relays can have multiple functions by being assigned as "Combined Alarms"
- ► Each "alarm" can be selected to directly "Trip" the Generator C/B
- 8 analogue inputs (6 x 4-20 mA, 2 x RTD) for user selectable applications. E.g. kW, kVAr, & PF load references, extraction pressure & reference, etc.
- 6 analogue outputs (4-20 mA) for direct driving user applications, E.g. kW, kVAr, PF, RPM meters, actuator position, process reference, etc.

## **Dimensional drawing**

#### Si-TEC Xtend Physical



### **Communications**

- RS232 Diagnostic port for Si-TEC support software
- "Customer RS485 LAN" has read/write facility for a wide range of registers. Standard LAN protocols are Modbus®\* RTU and ASCII.
- ⇒ "Si-TEC LAN" for inter-module communications for up to 24 Si-TEC Xtend modules of any type combination
- → "CAN Bus" port for CGC to PCU & Opal interface

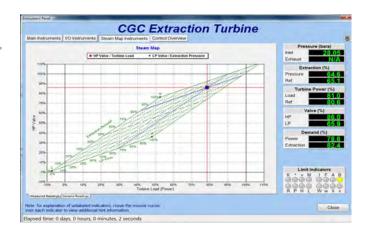
## Software tools (Windows®\* based)

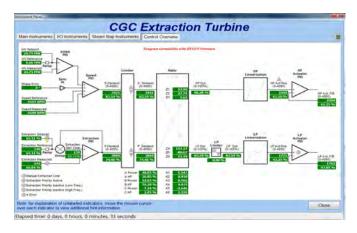
### **Si-TEC pcConfigure**

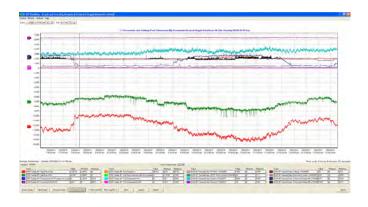
- → Allow storage & retrieval of set point parameters to & from a Si-TEC Xtend module via a PC
- → Graphical configuration of steam map and linearization curves (HP & LP actuators)
- → Operates in a safe controlled environment
- Saves all set point parameters to disk
- Data can be sent by email
- → Data can be printed for archival records
- → Menu driven set-up & alarm configuration
- Software interface via PC or remote access

#### Si-TEC pcTune

- Allows generator tuning to be performed remotely and in a controlled environment
- Allows generator tuning to be performed with increased accuracy in true engineering values
- → Provides 100 % repeatable results
- Recovery characteristics tested by inducing errors and recording results graphically
- → 16 traces of user selected digital values can be selected for display
- Multiple PID tuning menus
- Other displays include "Digital Instrument Panel",
  "System Overview" and "Live Steam Map"
- → Data can be sent by email
- Data can be printed for archival records
- → Software interface via PC or remote access







#### Si-TEC DataView

- High speed power station monitoring system for PC, configurable for up to 24 nodes (including CGC, GSM, ADG, temp scanner, feeders, etc.)
- Includes extensive data logging (up to 100 data per node), event recording, and archiving (up to several years)
- → Data extracted via Modbus RS485 or Ethernet (Modbus TCP/IP)
- Exporting of log file via CSV format for up to 20 parameters
- → Operates independent of PLC/SCADA

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